

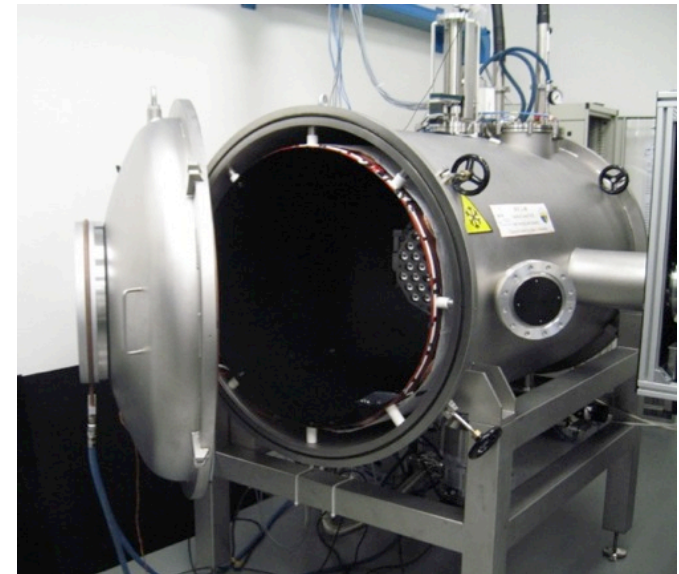
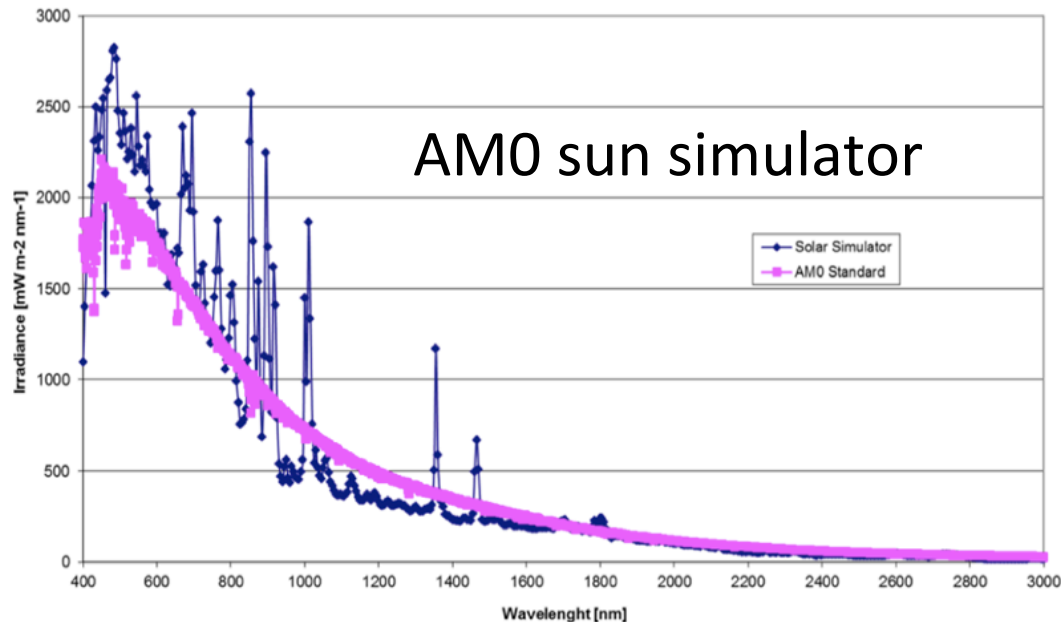
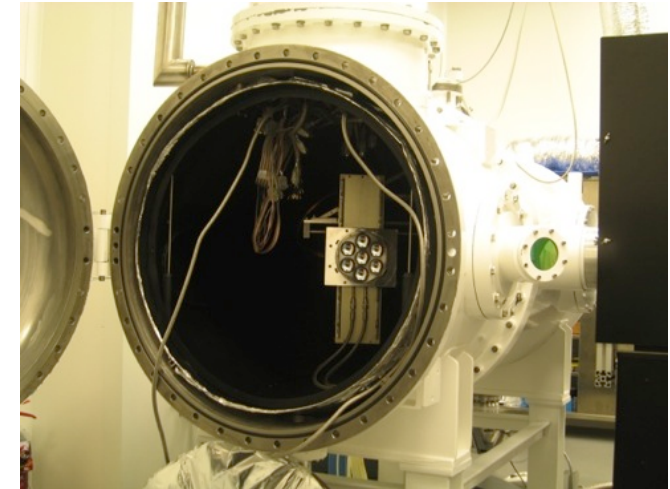
Thermo-optical vacuum testing of Galileo IOV laser retro-reflectors of **GALILEO IOV LRA**

L. Porcelli*, S. Dell’Agnello, A. Boni, C. Cantone, E. Ciocci, S. Contessa,
G. Delle Monache, C. Lops, M. Martini, G. Patrizi, L. Salvatori,
M. Tibuzzi, N. Intaglietta, P. Tuscano, C. Mondaini, M. Maiello

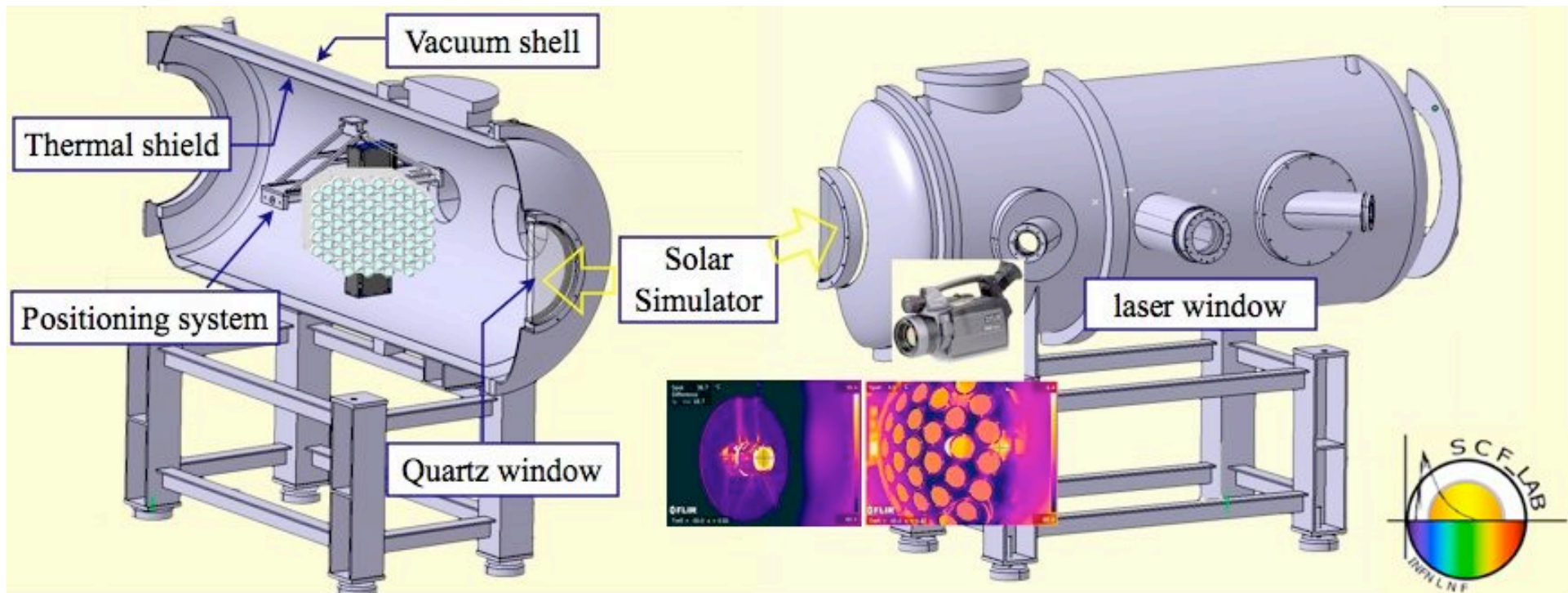
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Frascati, Rome, Italy.

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- Two Optical Ground Support Equipment (OGSE).
- SCF (top right) & SCF-G (bottom right) dedicated to Galileo, other GNSS.
- Two AM0 sun simulators, IR thermometry.
- Detailed optical testing.
- J. Adv. Space Res. 47 (2011) 822–842.



- Two Optical Ground Support Equipment (OGSE).
- Class 10000 (ISO 7) clean room.

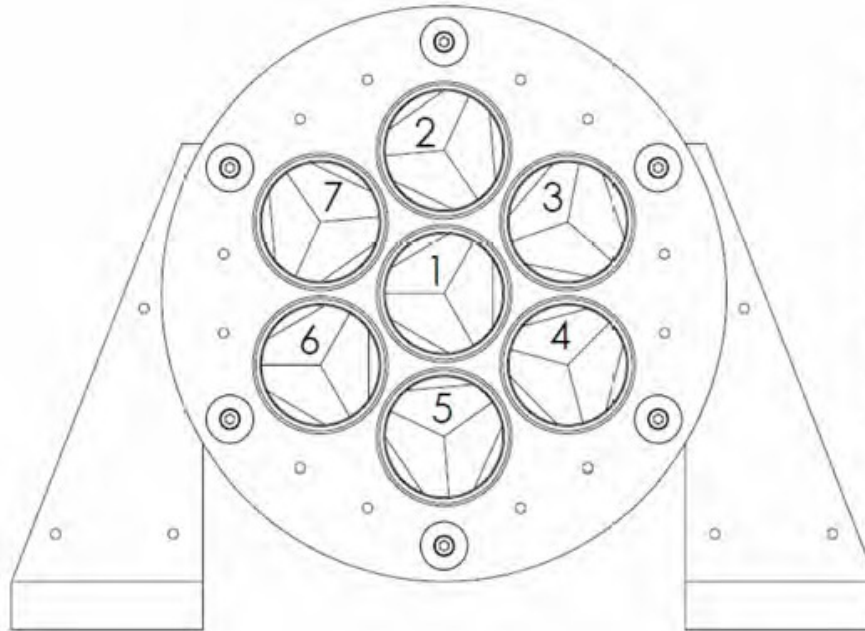


- Test article → 7 CCRs cluster assembled on the EM LRA base plate in a hexagonal axial symmetric configuration.
- base plate designed to allow its temperature control according.
 - base plate has integrated radiators and is provided with TCS to simulate orbital transient conditions.

EM LRA (engineering Model Laser Retroreflector Array)

- instrumented with 7 PT 100 RTDs to measure the temperature of the CCRs housing.
- assembled on the 3-axis movement system of the SCF facility, to be exposed to the Sun simulator, SCF cold wall and SCF optical window for laser interrogation.

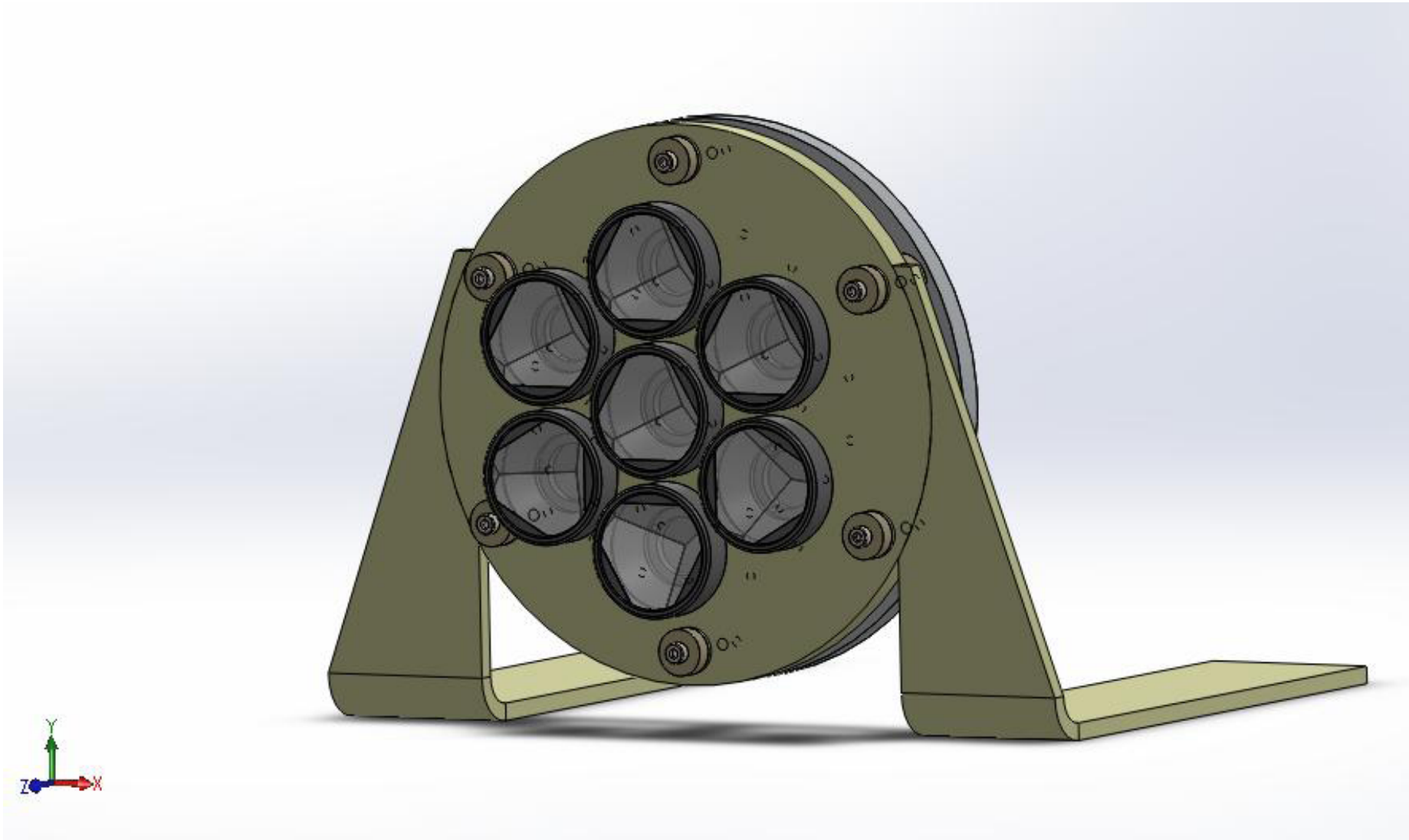
Test article



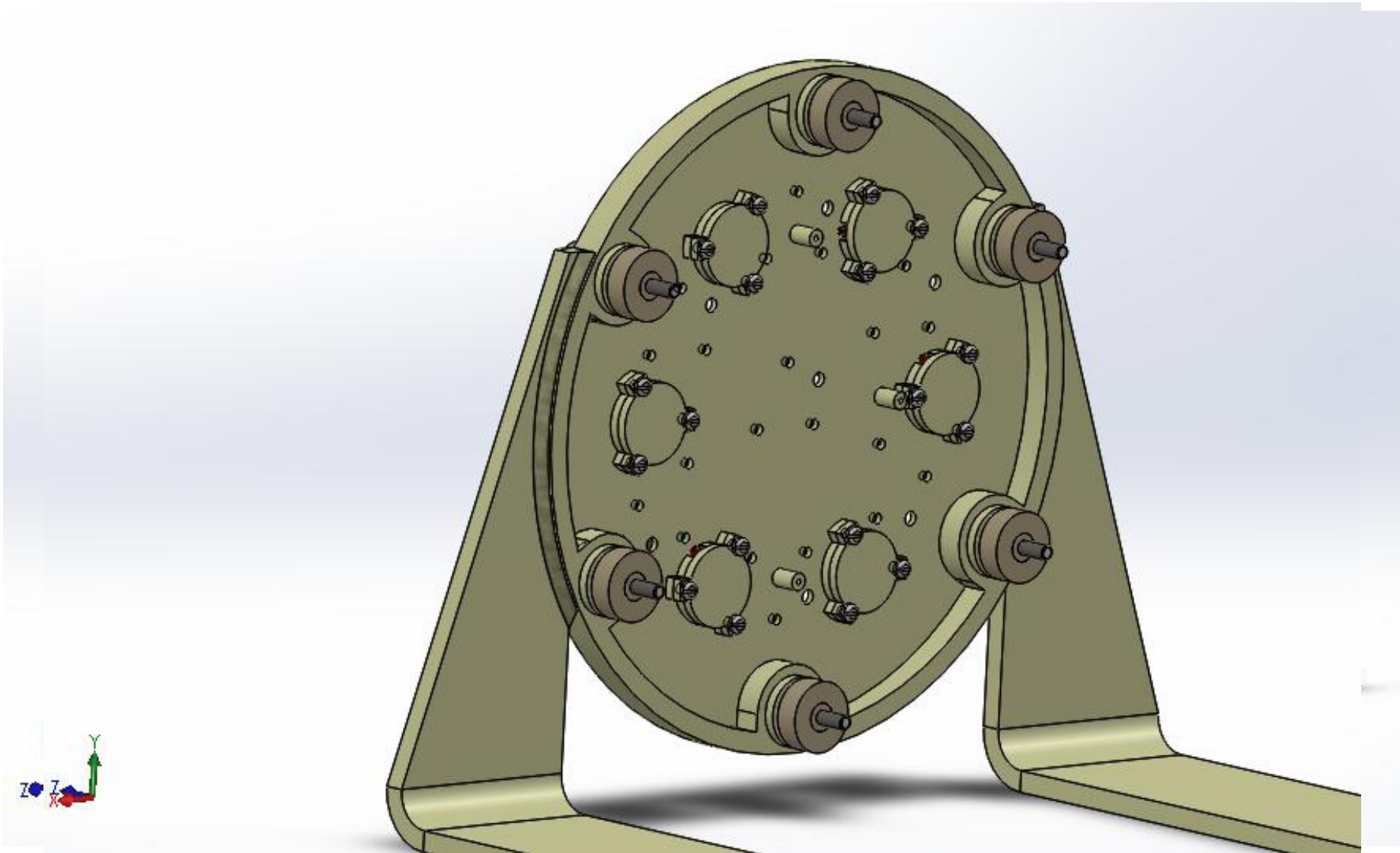
CCR	Serial	Orient.
1	LRR-S10-05	30°
2	LRR-S10-03	25°
3	LRR-S10-06	11°
4	LRR-S10-08	45°
5	LRR-S10-04	55°
6	LRR-S10-10	30°
7	LRR-S10-07	85°

		Part Weight _____	Order n. / Serial no. _____	Substitute / Replace _____	Scale / Scale 1:1.5	Date 14/02/201
				Project L.Salvatori		Position A3
Title: See part quote unless otherwise See Title for additional dimensions		Material Working System, See Data	Remarks: See numbers associated throughout the technical administration			
Dimensions _____	_____	_____	_____	_____	_____	_____
Galileo IOV EM LRA CCRs lay-out						

CCRs and their orientation.

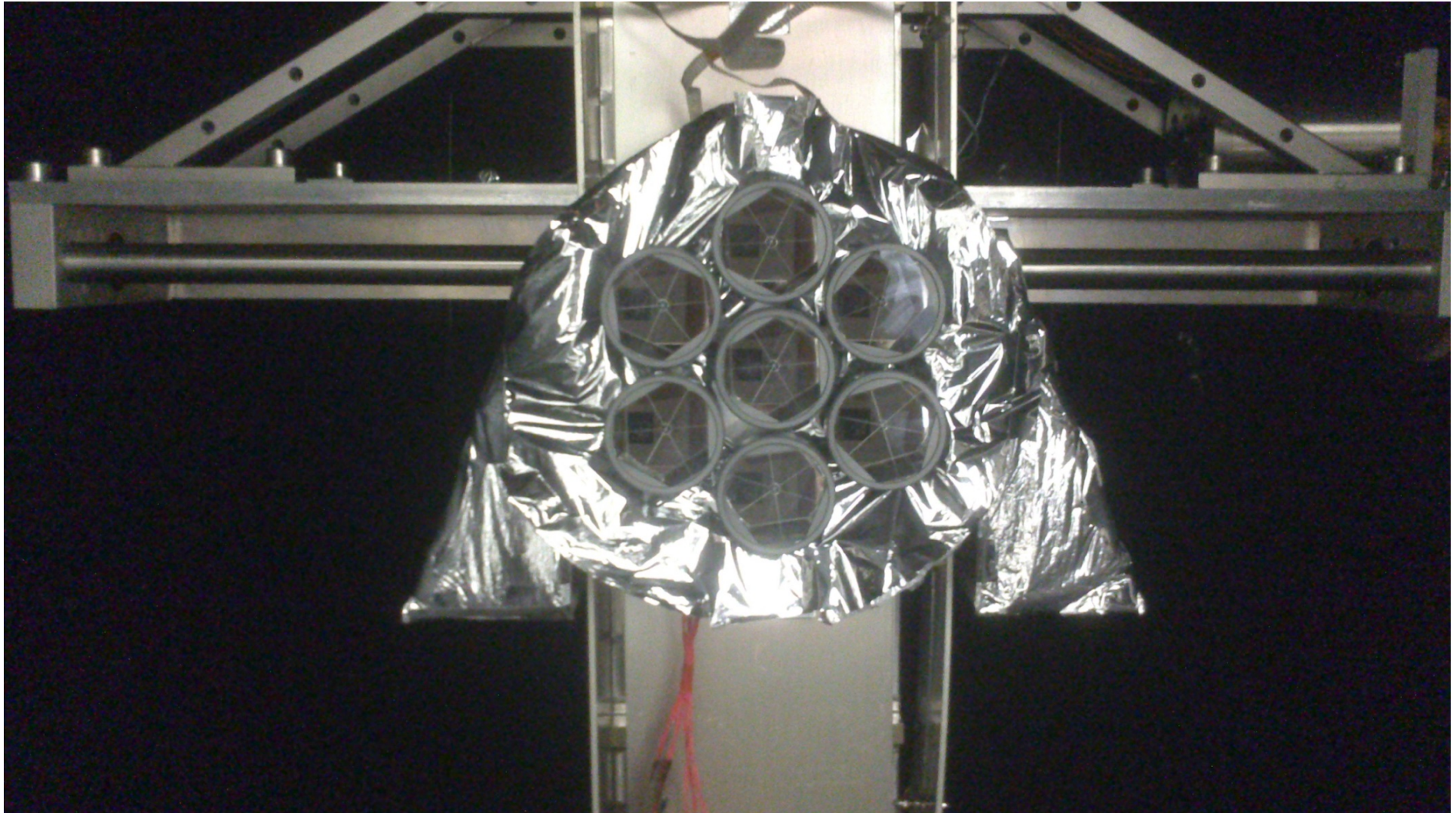


Base plate front CAD (extracted from LNF-GAL-DDR-002-0).



Base plate rear CAD (extracted from LNF-GAL-DDR-002-0).

Test article



Assembly set up and ready for testing.

The test accounts for 3 different conditions:

Isothermal test

EM LRA in air at room temperature

Default SCF-Test

**EM LRA in SCF thermal vacuum with 3
different starting T cases**

GCO test

**EM LRA in SCF thermal vacuum in GCO
conditions**

Review of success criteria as per:

LNF-GAL-TP-001-0 “Test Plan” and references therein.

1.1.4 REQUIREMENTS TO BE VERIFIED

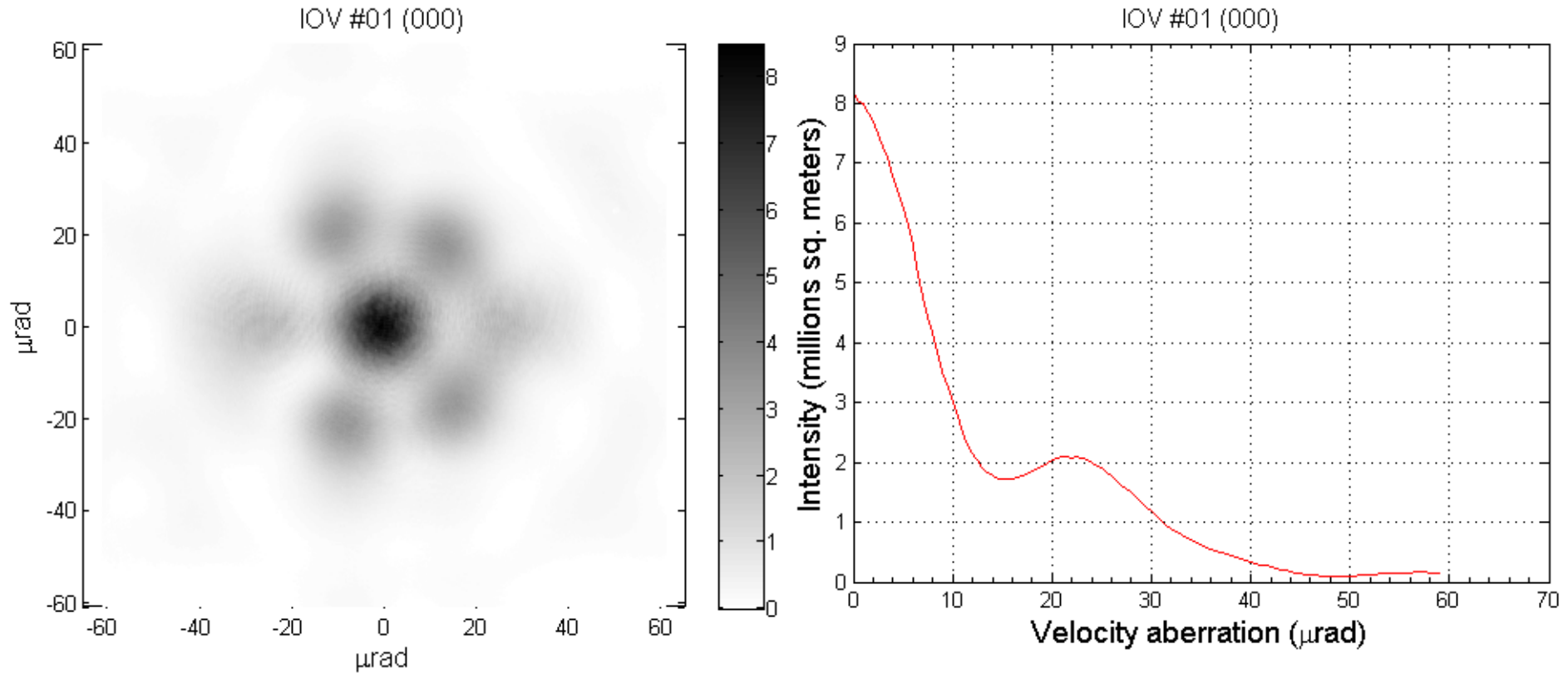
ID	Requirement	Condition	Value [m ²] (*)
1	Single CCR Optical Cross Section intensity unit	Air Isothermal	$0.55 \times 10^6 / 2.14 \times 10^6$
2	Single CCR Optical Cross Section intensity unit	SCF-Test	$0.55 \times 10^6 / 2.14 \times 10^6$
3	Single CCR Optical Cross Section intensity unit	GCO	$0.55 \times 10^6 / 2.14 \times 10^6$

“A reference for the performance should be the Far Field Diffraction Pattern (FFDP) of a Galileo IOV retroreflector in its design specifications. In particular it should be verified the **average intensity** at the velocity aberration of a Galileo satellite, which is $24 \mu\text{rad}$ ” [LNF-GAL-TP-001-0]. The aforementioned average intensity should be compatible with values stated in the table.

In air and isothermal test

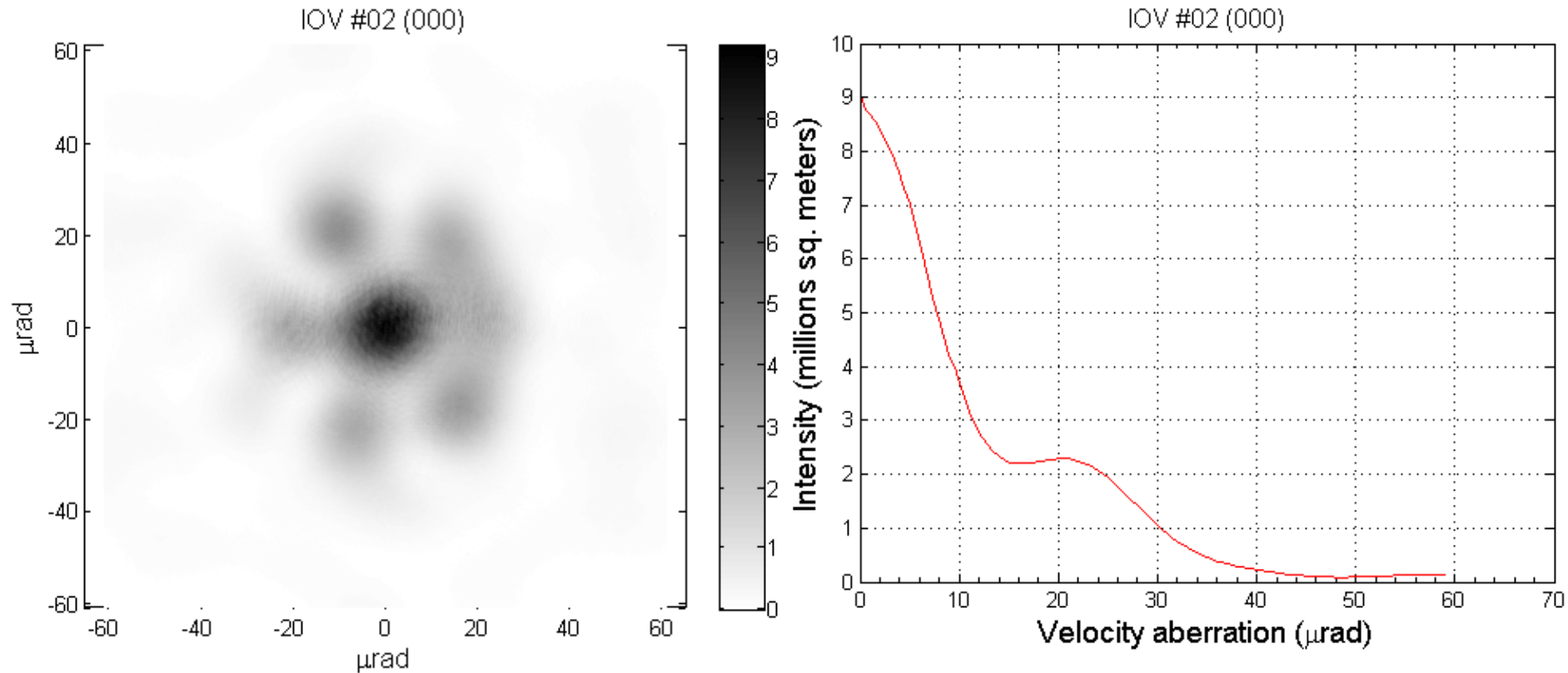
- In Air and Isothermal conditions.
- Array fixed at movement system.
- Dedicated analyses to extract information.

FFDP and the intensity versus VA plots



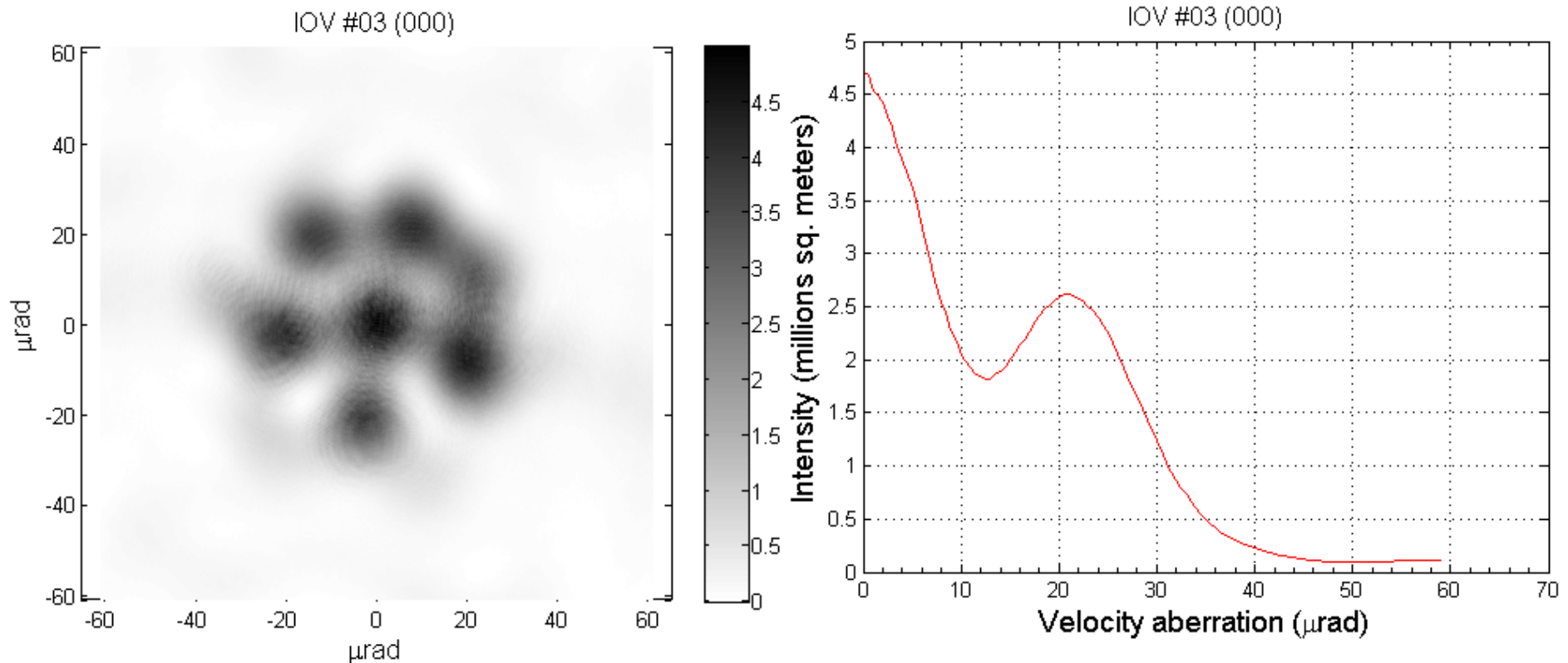
Left: FFDP; right: average intensity versus velocity aberration of CCR #1.

FFDP and the intensity versus VA plots



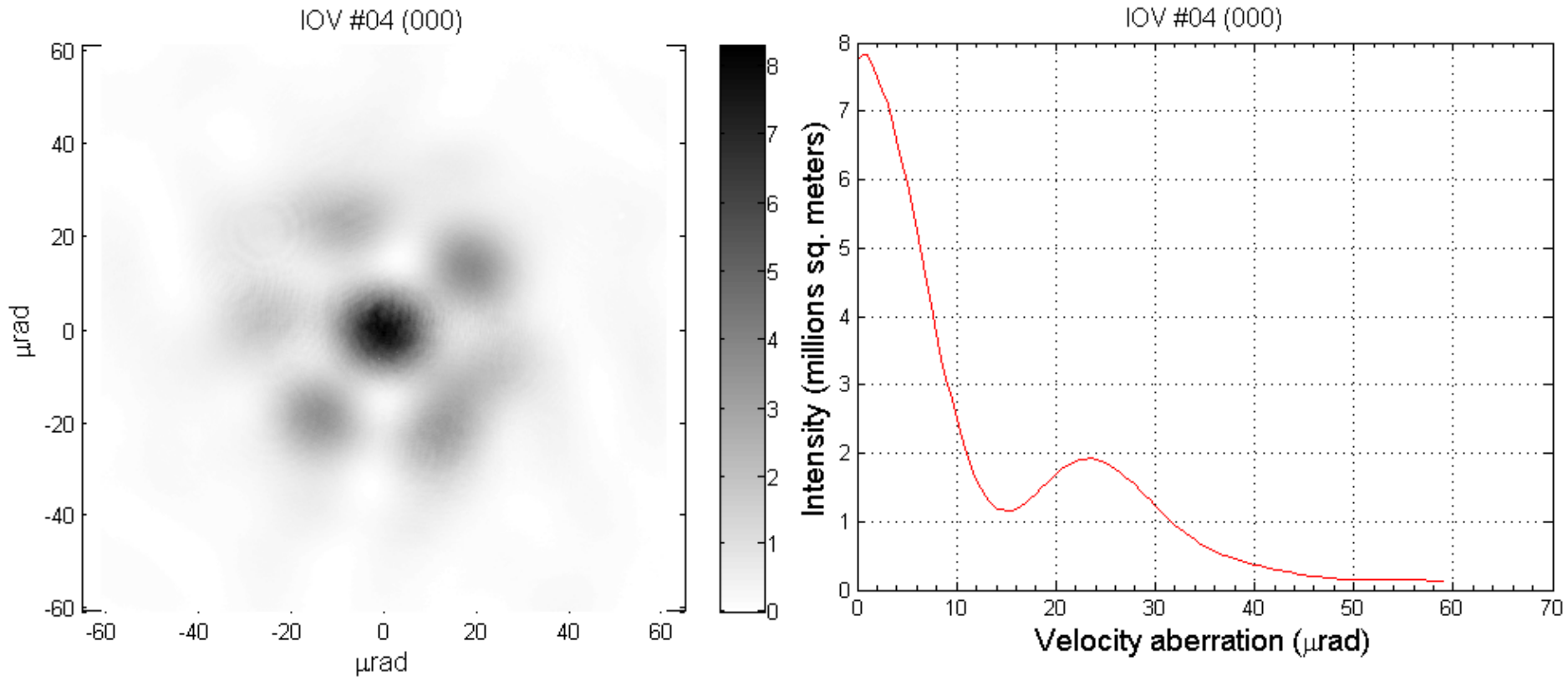
Left: FFDP; right: average intensity versus velocity aberration of CCR #2.

FFDP and the intensity versus VA plots



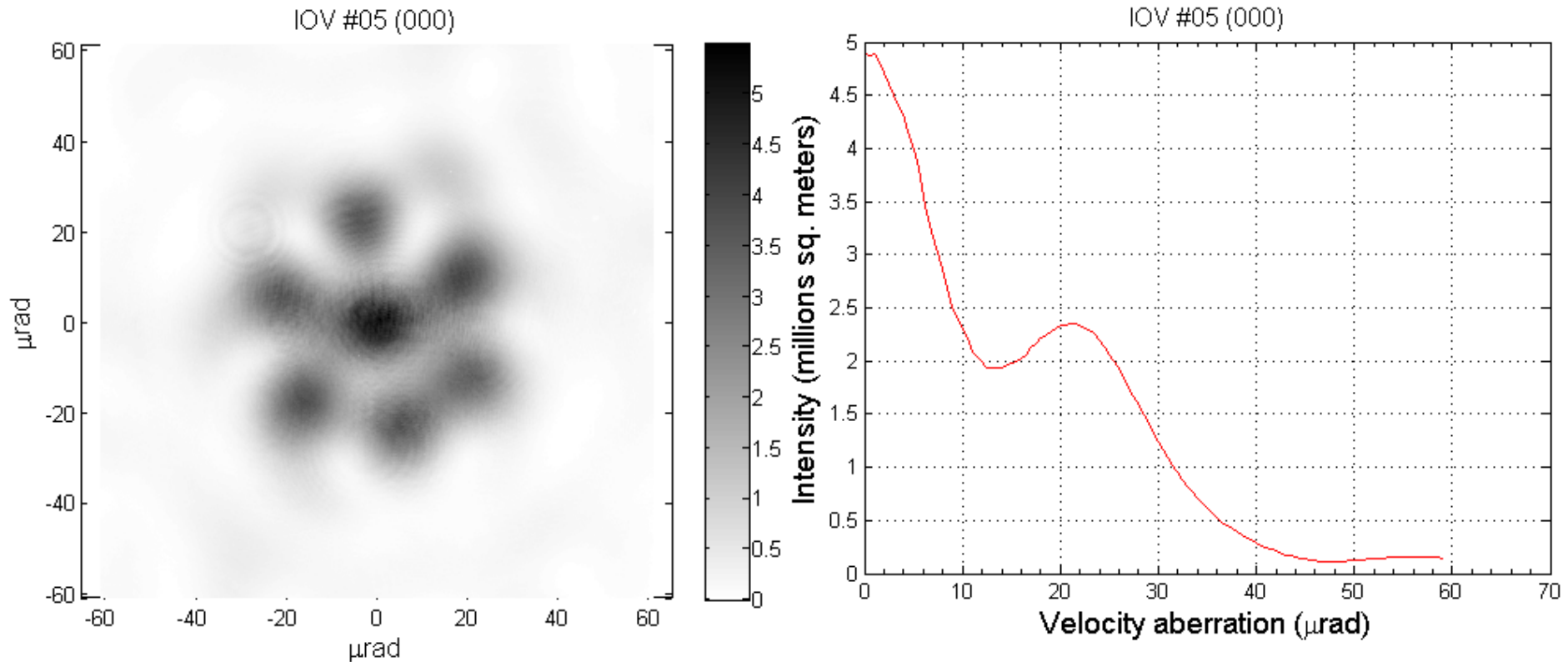
Left: FFDP; right: average intensity versus velocity aberration of CCR #3.

FFDP and the intensity versus VA plots



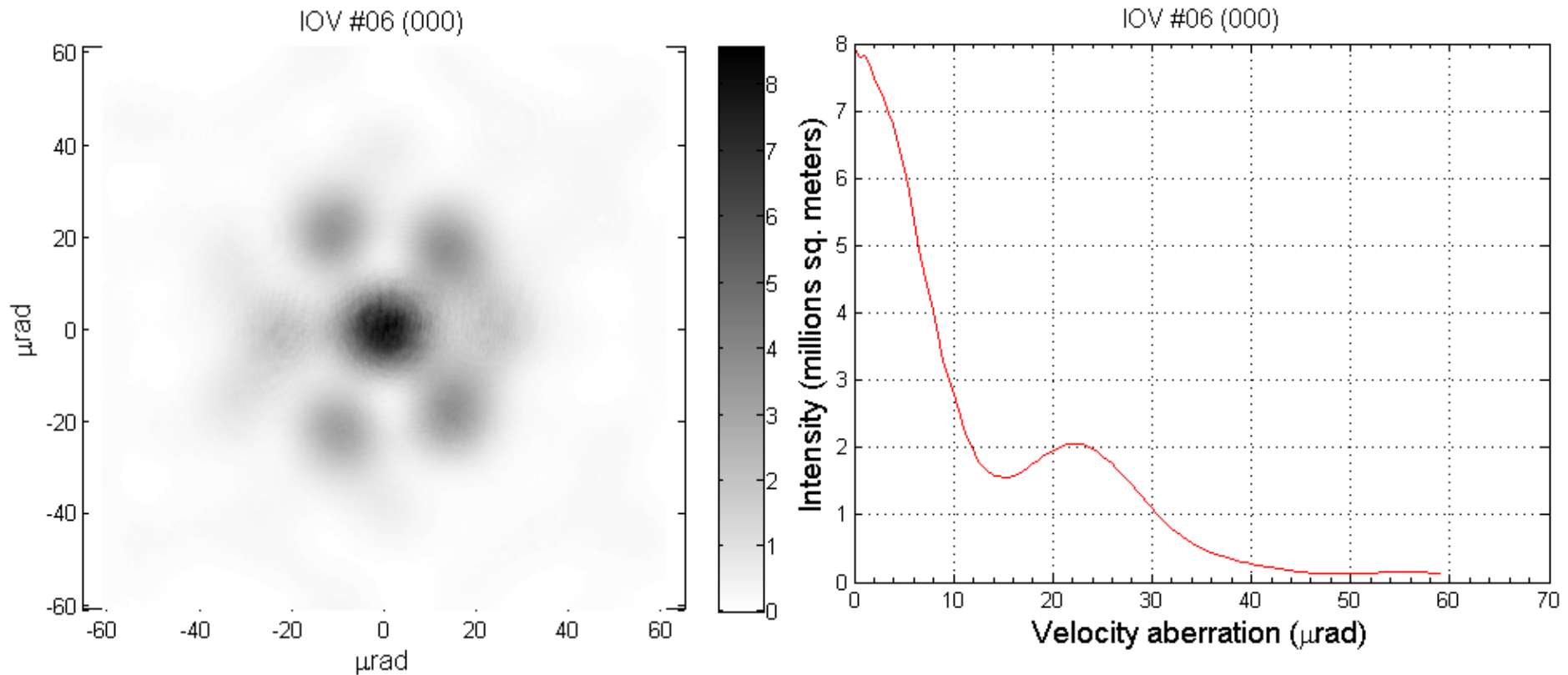
Left: FFDP; right: average intensity versus velocity aberration of CCR #4.

FFDP and the intensity versus VA plots



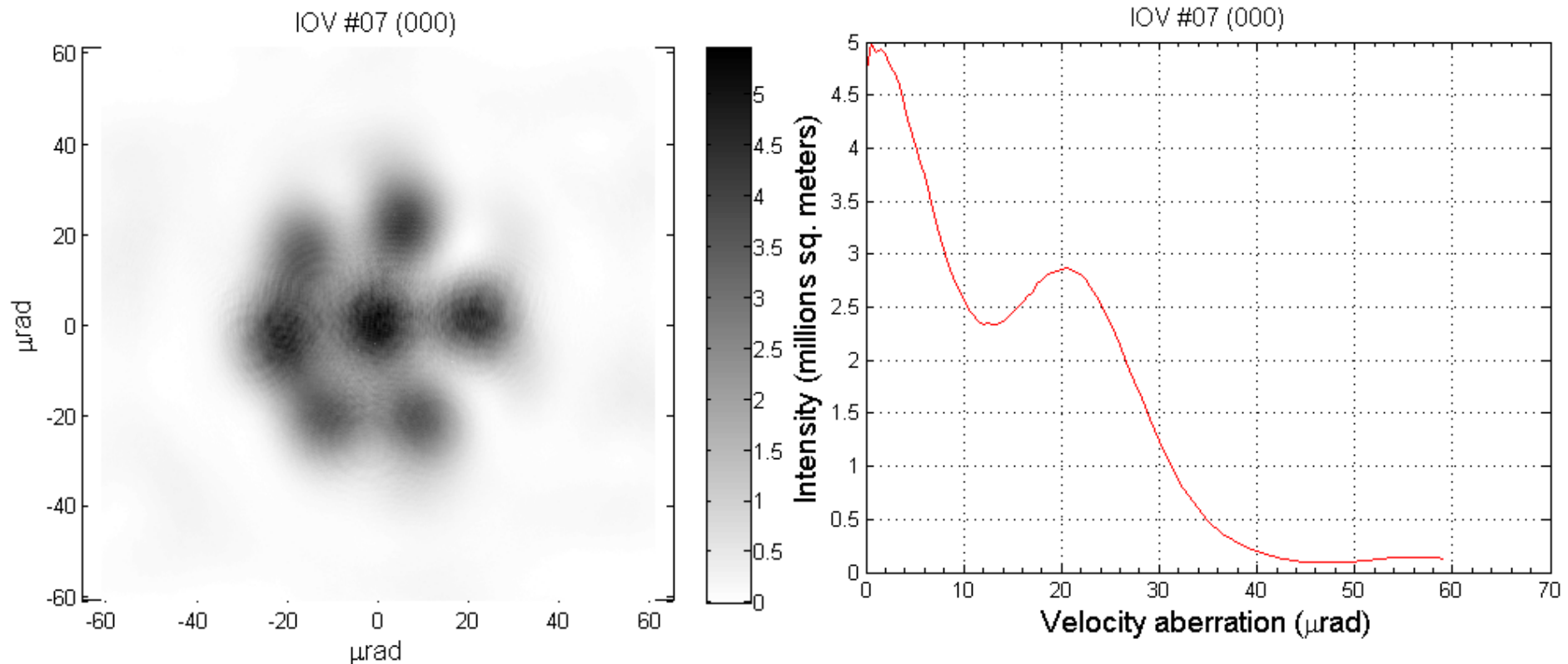
Left: FFDP; right: average intensity versus velocity aberration of CCR #5.

FFDP and the intensity versus VA plots



Left: FFDP; right: average intensity versus velocity aberration of CCR #6.

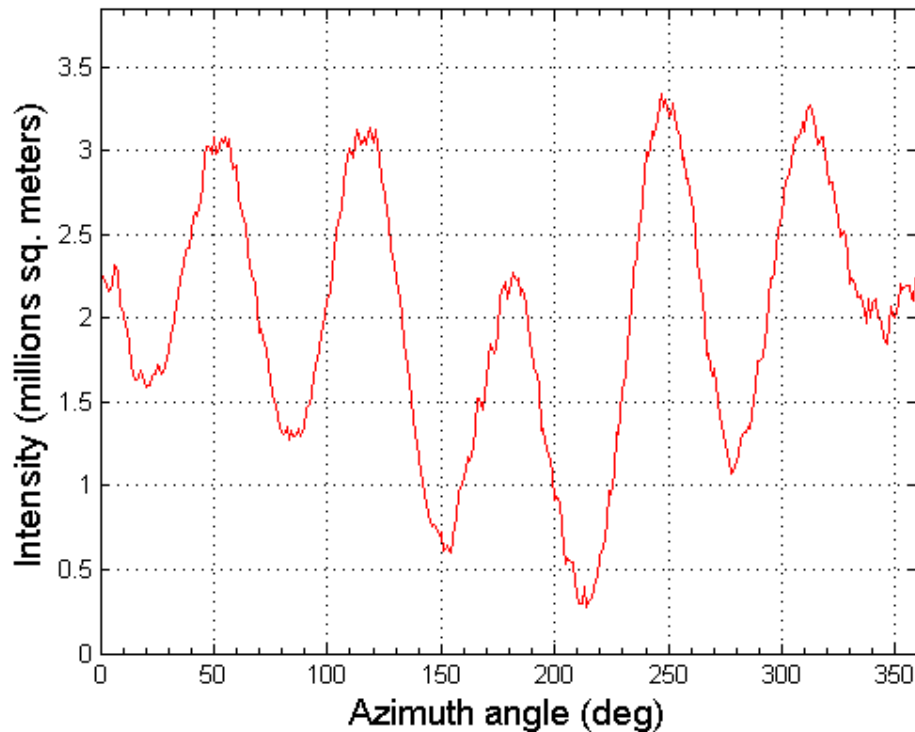
FFDP and the intensity versus VA plots



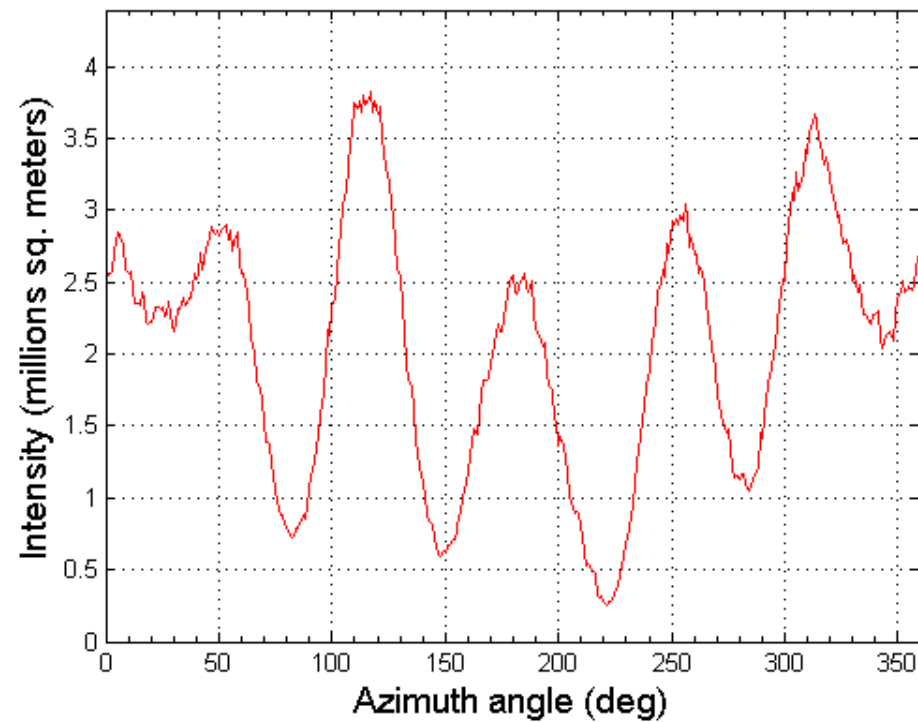
Left: FFDP; right: average intensity versus velocity aberration of CCR #7.

Intensity at the VA of Galileo-IOV (24 μ rad)

IOV #01 (00) intensity at 24 μ rad



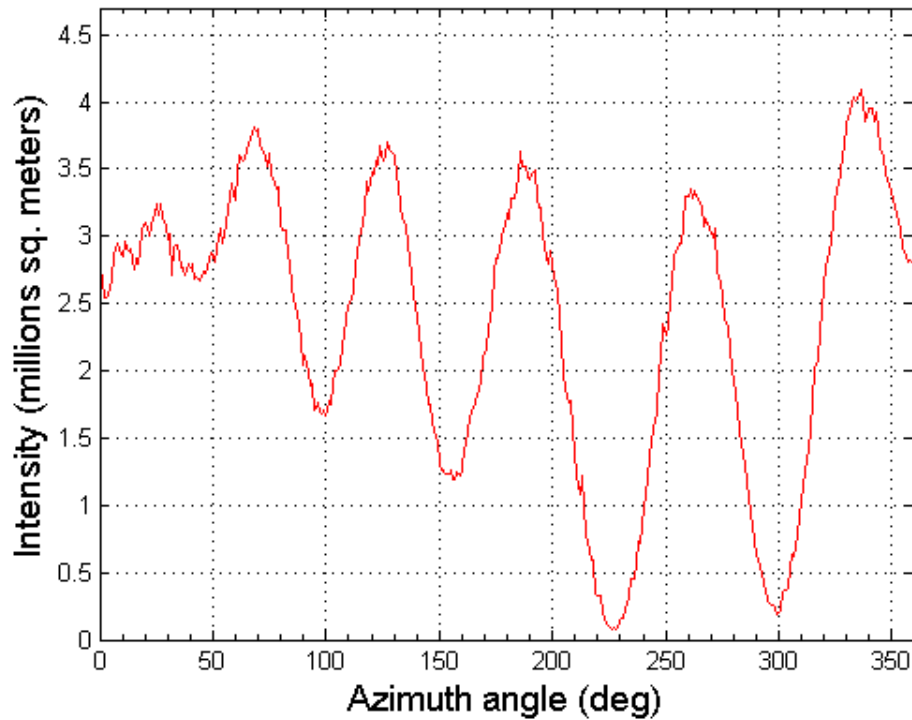
IOV #02 (00) intensity at 24 μ rad



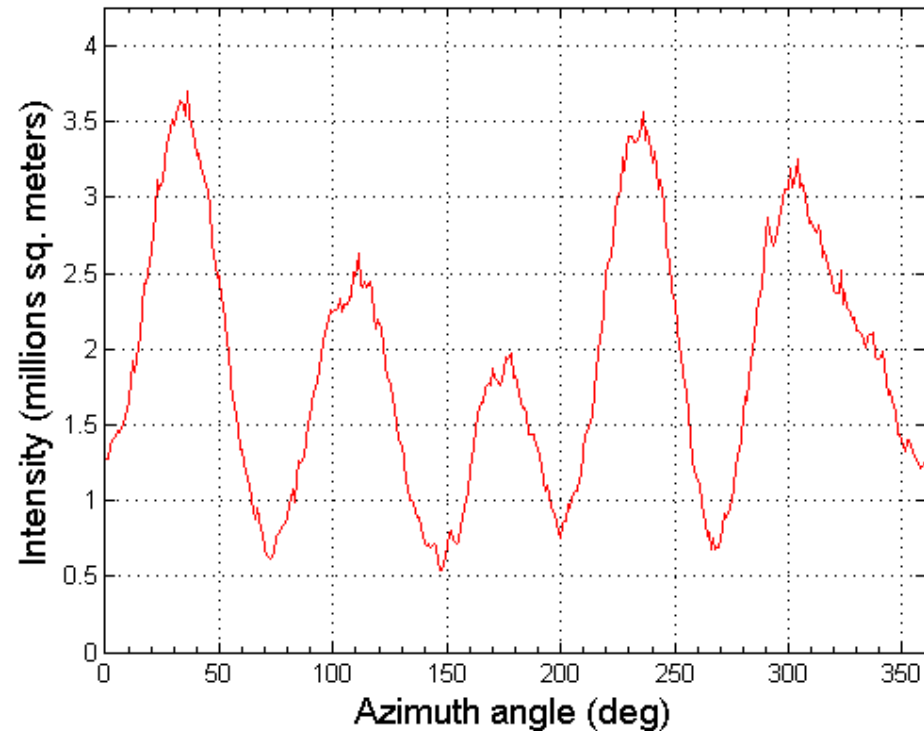
Left: CCR #1; right: CCR #2.

Intensity at the VA of Galileo-IOV (24 μ rad)

IOV #03 (00) intensity at 24 μ rad



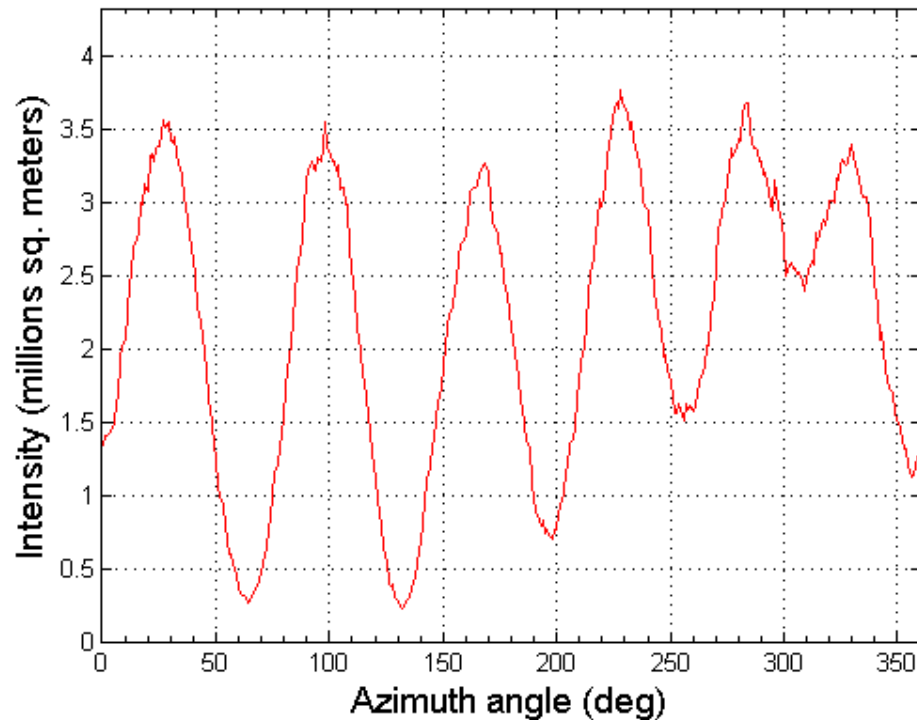
IOV #04 (00) intensity at 24 μ rad



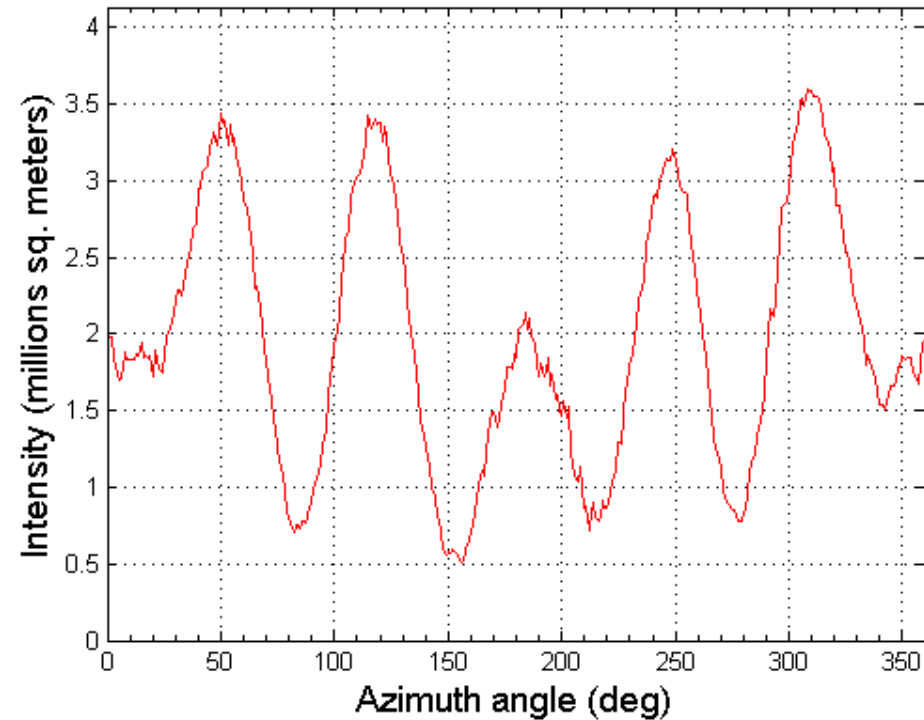
Left: CCR #3; right: CCR #4.

Intensity at the VA of Galileo-IOV (24 μ rad)

IOV #05 (00) intensity at 24 μ rad

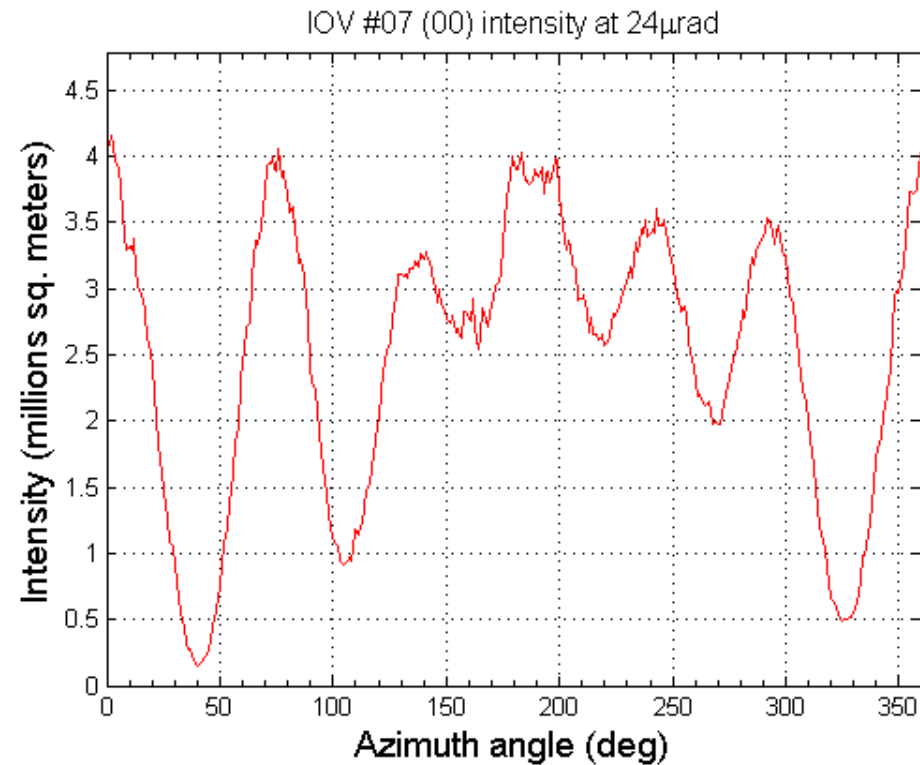


IOV #06 (00) intensity at 24 μ rad



Left: CCR #5; right: CCR #6.

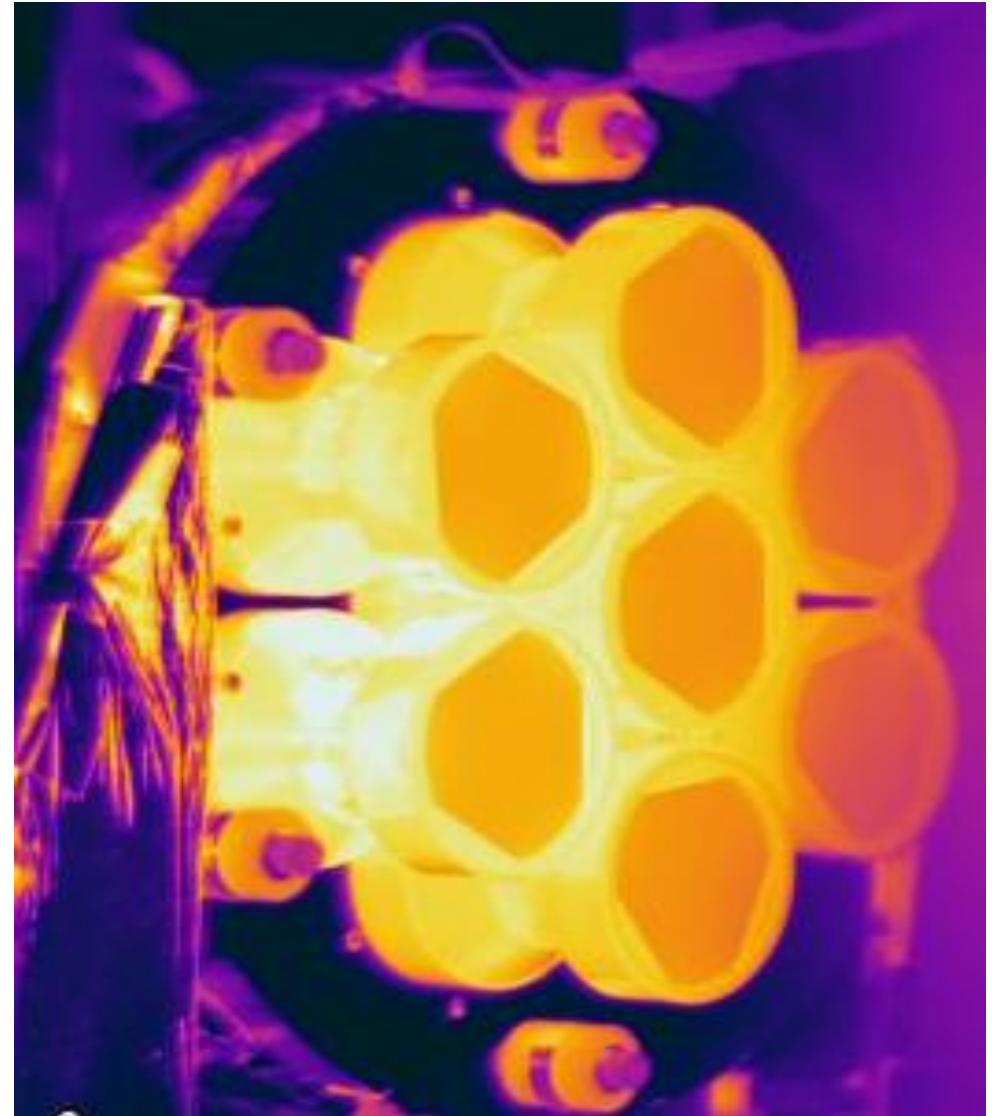
Intensity at the VA of Galileo-IOV (24 μ rad)



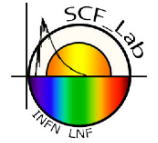
CCR #7.

- CCR 1 and CCR7.
- Thermal relaxation time of retroreflector (τ_{CCR}).
- Optical response.
- Array fixed at movement system.
- Dedicated analyses to extract information.

- 3 different SCF-Test with:
 $T_{\text{PLATE}} = -40^{\circ}\text{C} - T_{\text{PLATE}} = 0^{\circ}\text{C} - T_{\text{PLATE}} = +45^{\circ}\text{C}$.
- For every test: IR data at least for 30m SUN ON phase + 30m SUN OFF phase.
- 1IR/30s both for SUN ON and SUN OFF.
- IR Pictures analysis with dedicated SW in order to obtain the front face CCR temperature vs time.
- The data are then processed with an IDL SW in order to obtain the characteristic thermal relaxation time τ_{CCR} .
- In addition we acquired the temperature variation of the seven temperature probes (PT100) positioned on the rear of each CCR mounting of the array.



SCF-Test - Thermal analysis



We computed both τ_{CCR1} and τ_{CCR7} using data from CCR1's SCF-Test.

The overall results (average of τ_{CCR} mean for all T_{plate} temperatures) give:

$$\tau_{\text{CCR}} = (600 \pm 50) \text{ s}$$

There are hundreds of plots to show...

CCR 1 @ $T = + 45 \text{ }^\circ \text{C}$

FFDP and the intensity versus VA plots

Intensity at the VA of GALILEO-IOV (24 μrad)

CCR 1 @ $T = 0 \text{ }^\circ \text{C}$

FFDP and the intensity versus VA plots

Intensity at the VA of GALILEO-IOV (24 μrad)

CCR 1 @ $T = - 45 \text{ }^\circ \text{C}$

FFDP and the intensity versus VA plots

Intensity at the VA of GALILEO-IOV (24 μrad)

CCR 7 @ $T = + 45 \text{ }^\circ \text{C}$

FFDP and the intensity versus VA plots

Intensity at the VA of GALILEO-IOV (24 μrad)

CCR 7 @ $T = 0 \text{ }^\circ \text{C}$

FFDP and the intensity versus VA plots

Intensity at the VA of GALILEO-IOV (24 μrad)

CCR 7 @ $T = - 45 \text{ }^\circ \text{C}$

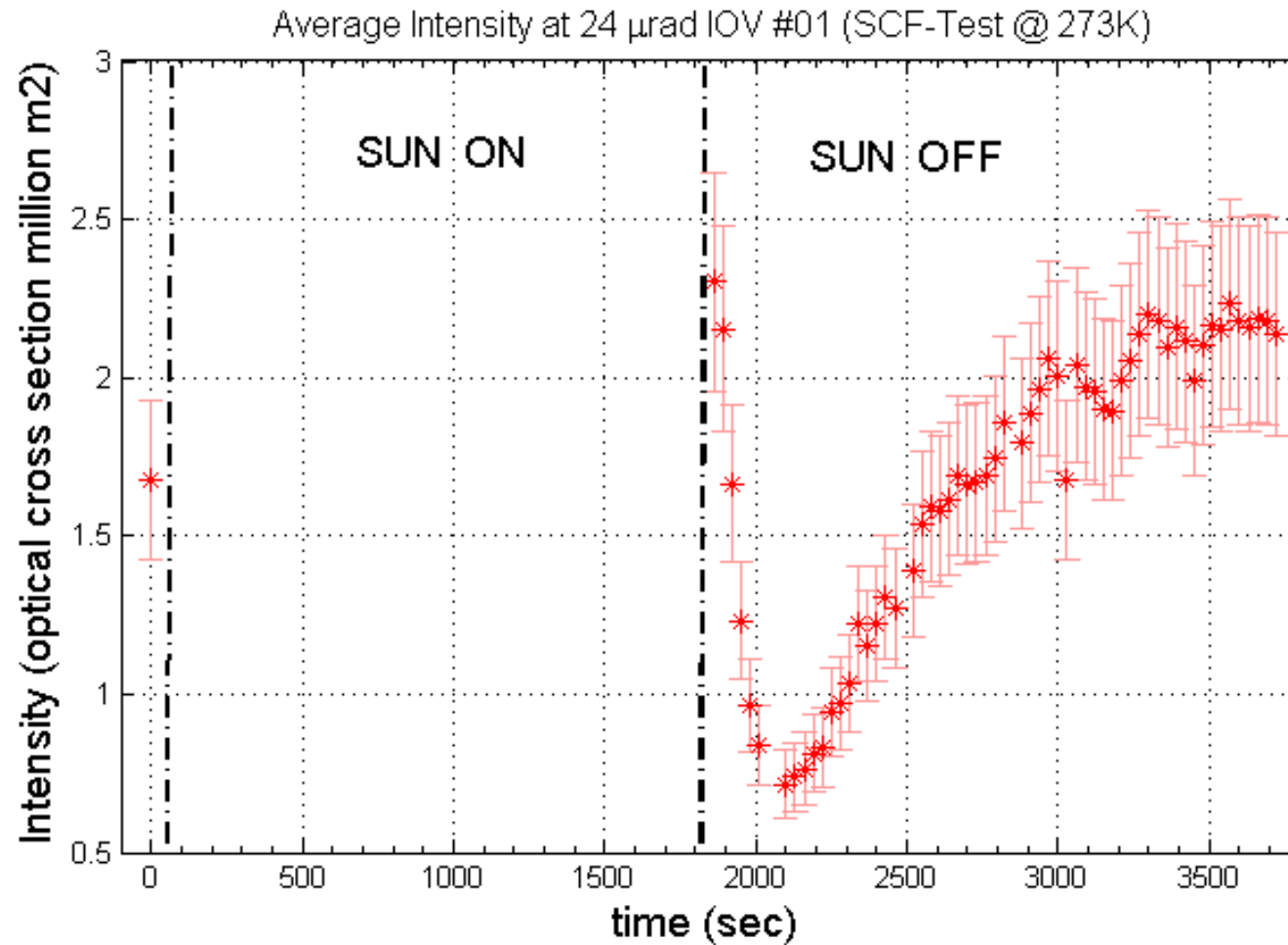
FFDP and the intensity versus VA plots

Intensity at the VA of GALILEO-IOV (24 μrad)

SCF-Test - Optical analysis

CCR 1 @ $T = 0^\circ \text{C}$

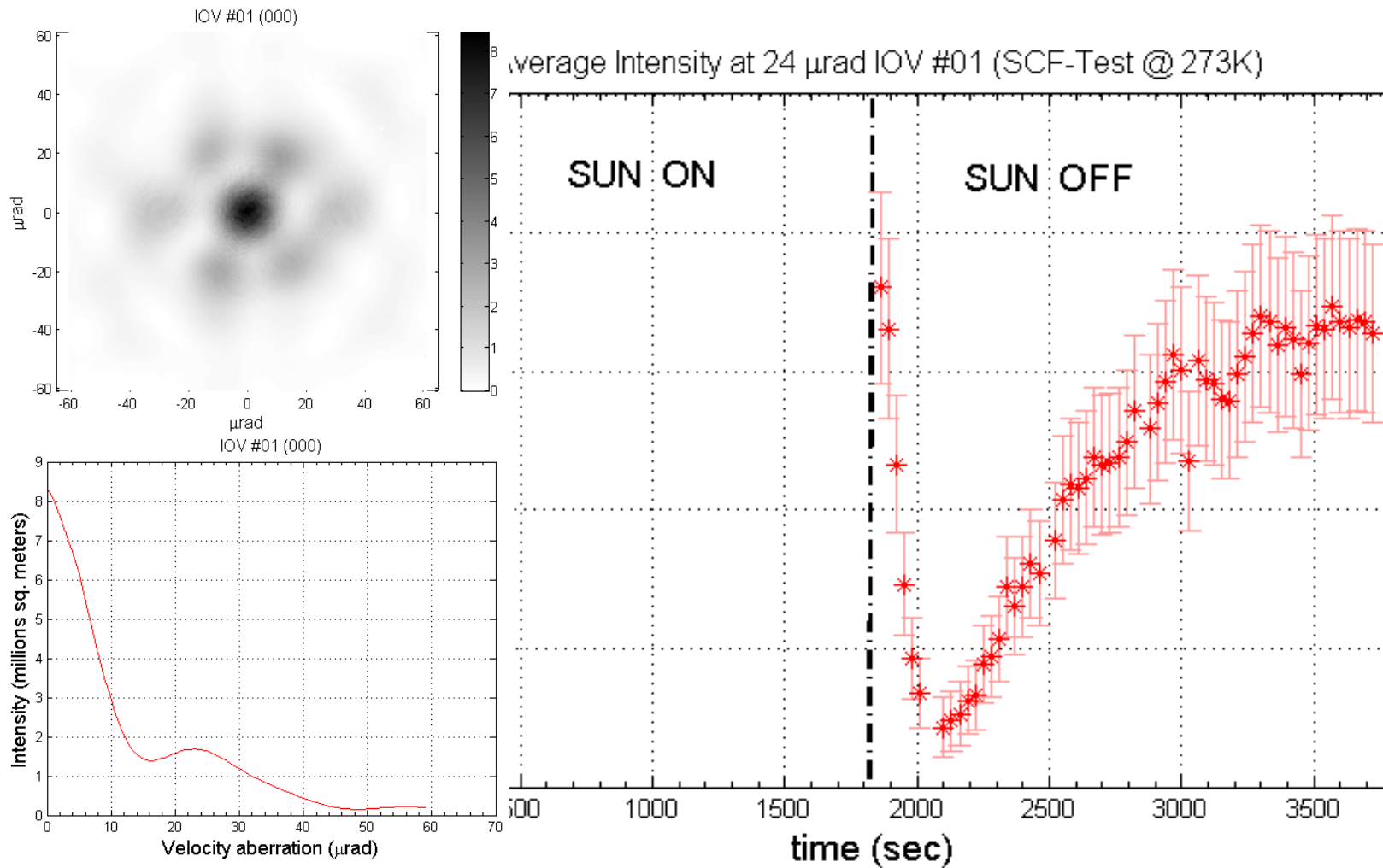
24 μrad intensity variation during SCF-Test



SCF-Test - Optical analysis

CCR 1 @ $T = 0^\circ \text{C}$

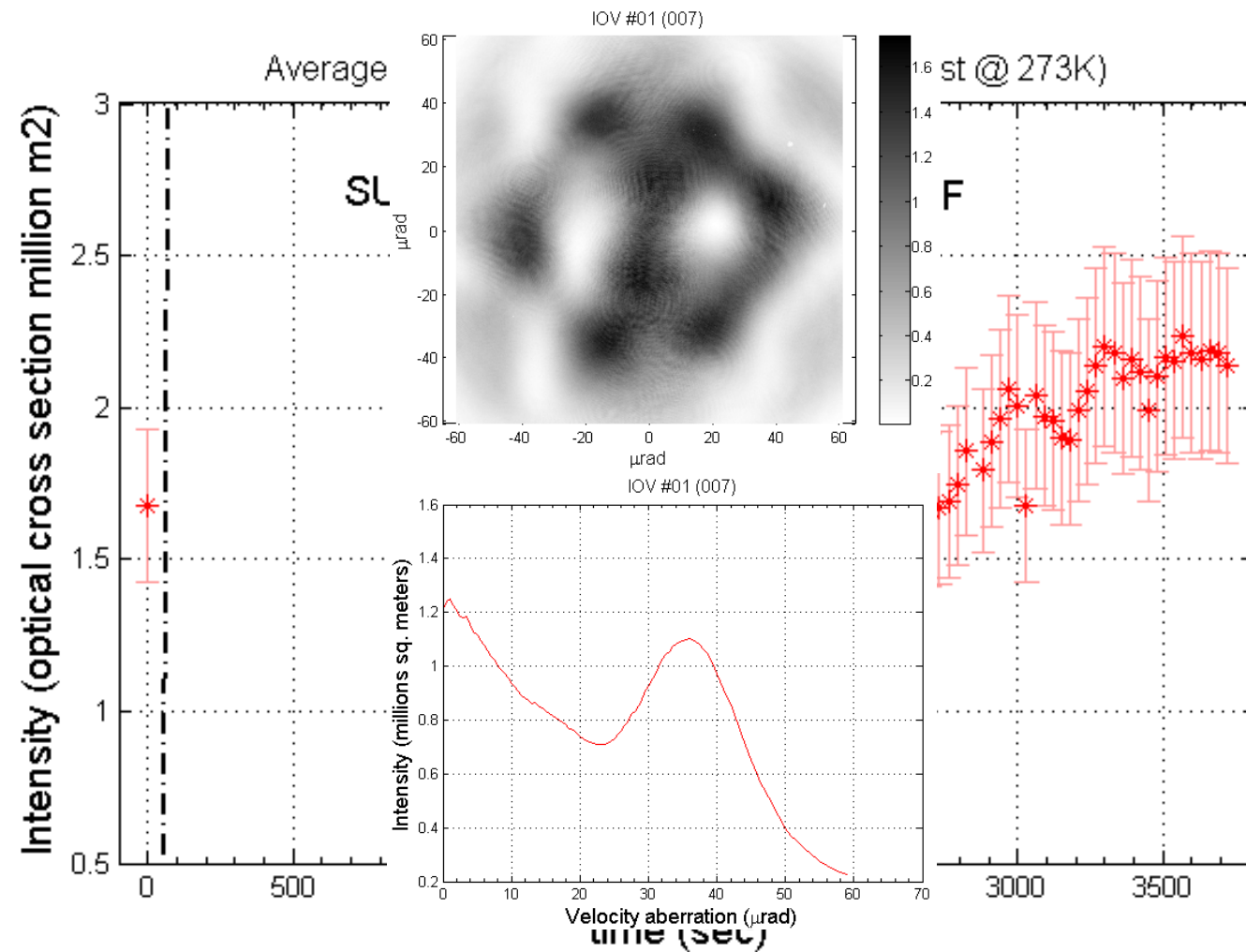
24 μrad intensity variation during SCF-Test



SCF-Test - Optical analysis

CCR 1 @ $T = 0^\circ \text{C}$

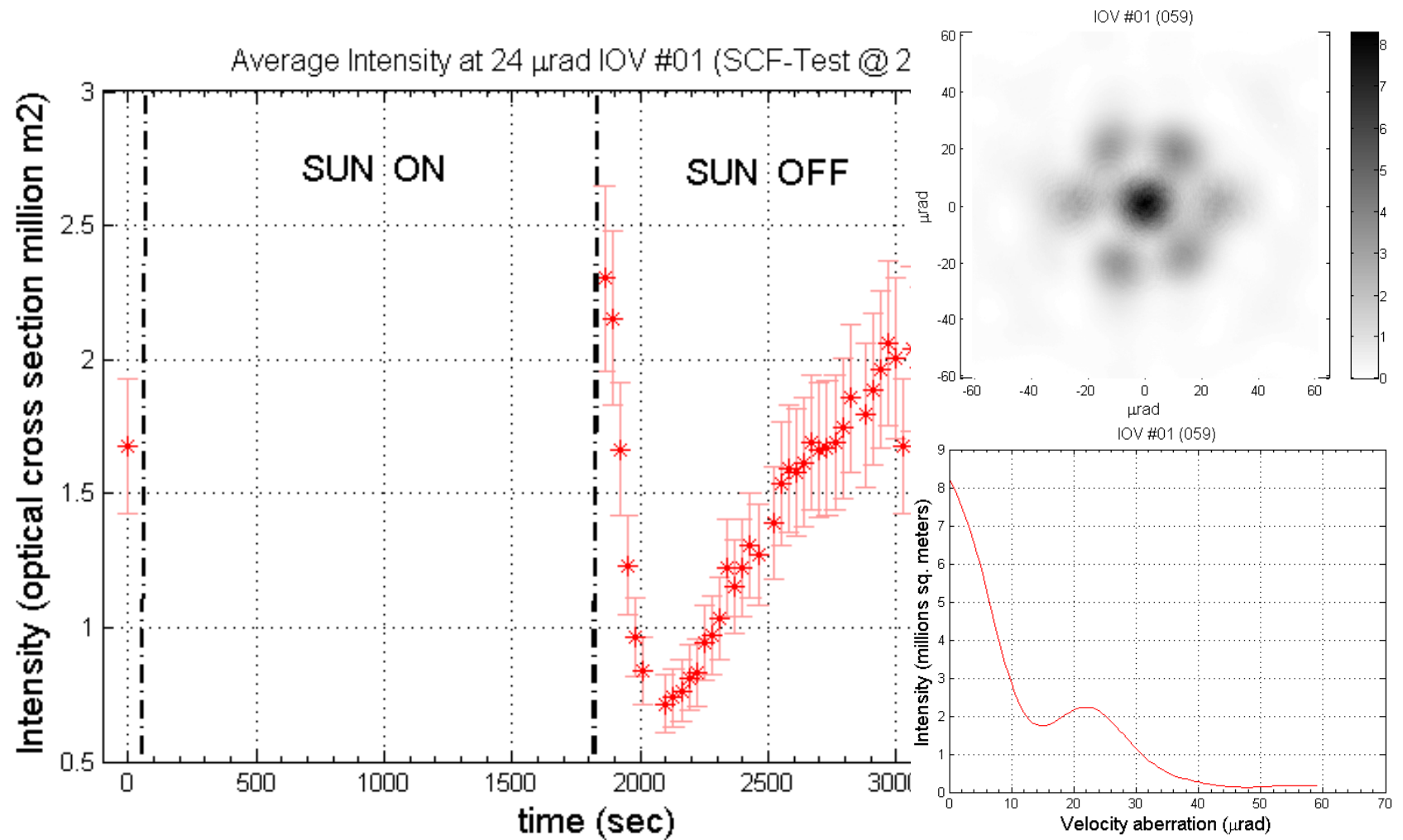
24 μrad intensity variation during SCF-Test



SCF-Test - Optical analysis

CCR 1 @ $T = 0^\circ \text{C}$

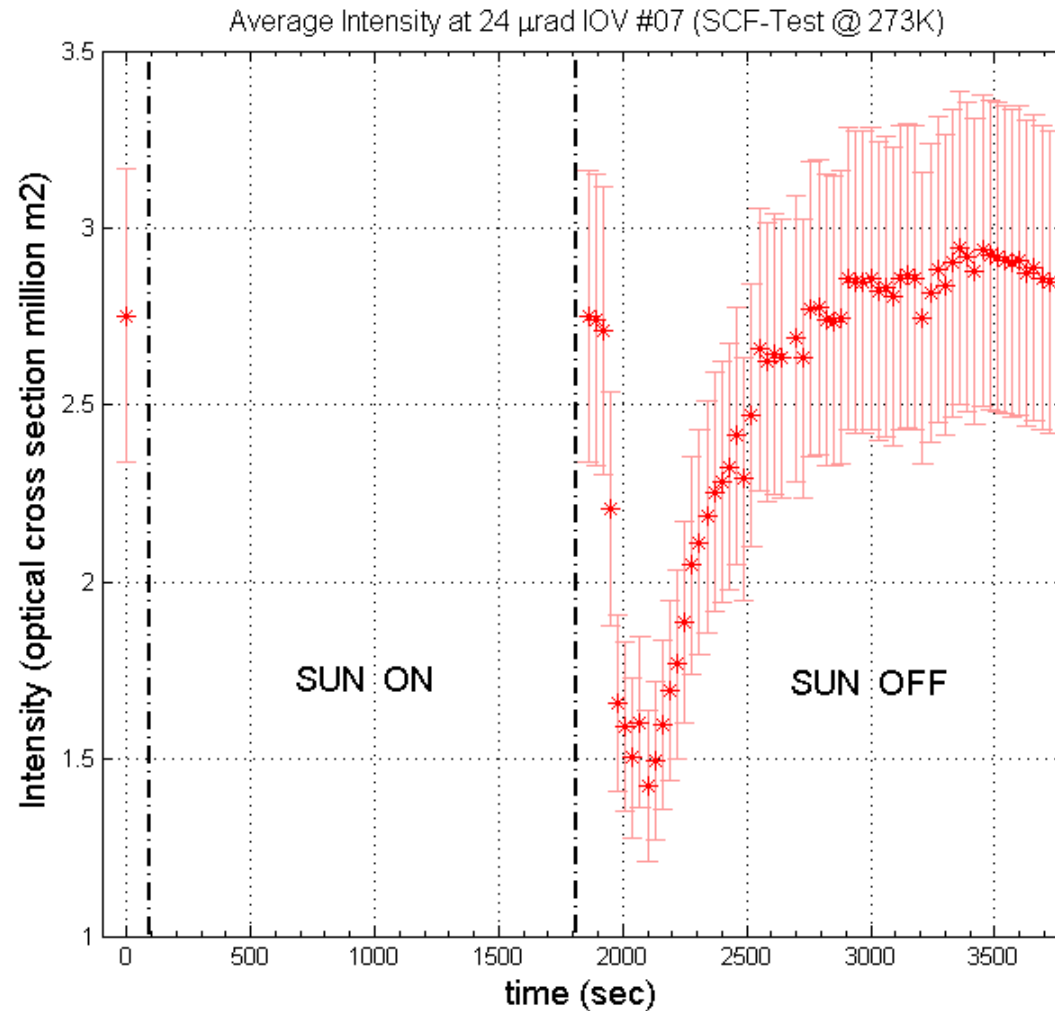
24 μrad intensity variation during SCF-Test



SCF-Test - Optical analysis

CCR 7 @ $T = 0^\circ \text{C}$

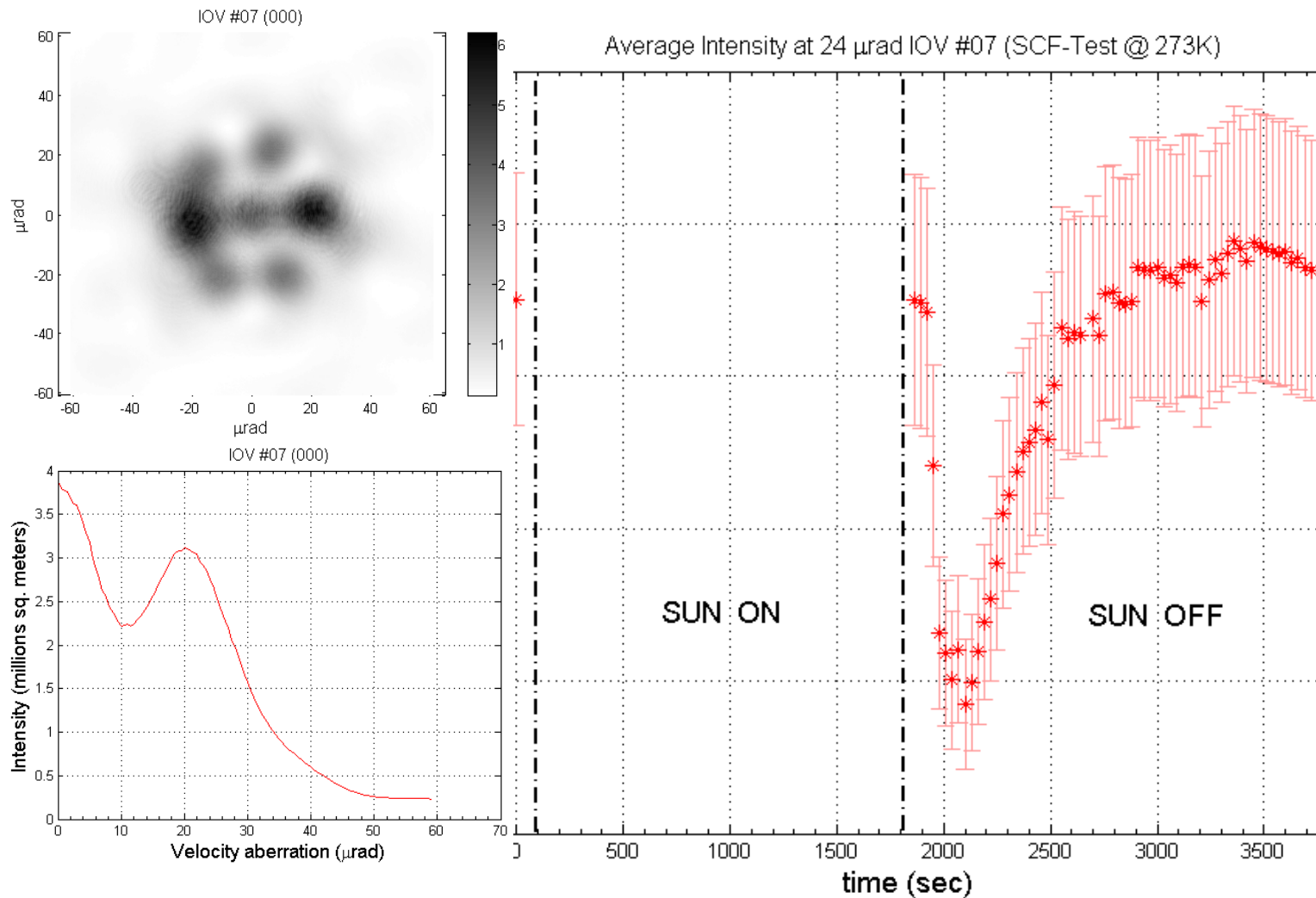
24 μrad intensity variation during SCF-Test



SCF-Test - Optical analysis

CCR 7 @ $T = 0^\circ \text{C}$

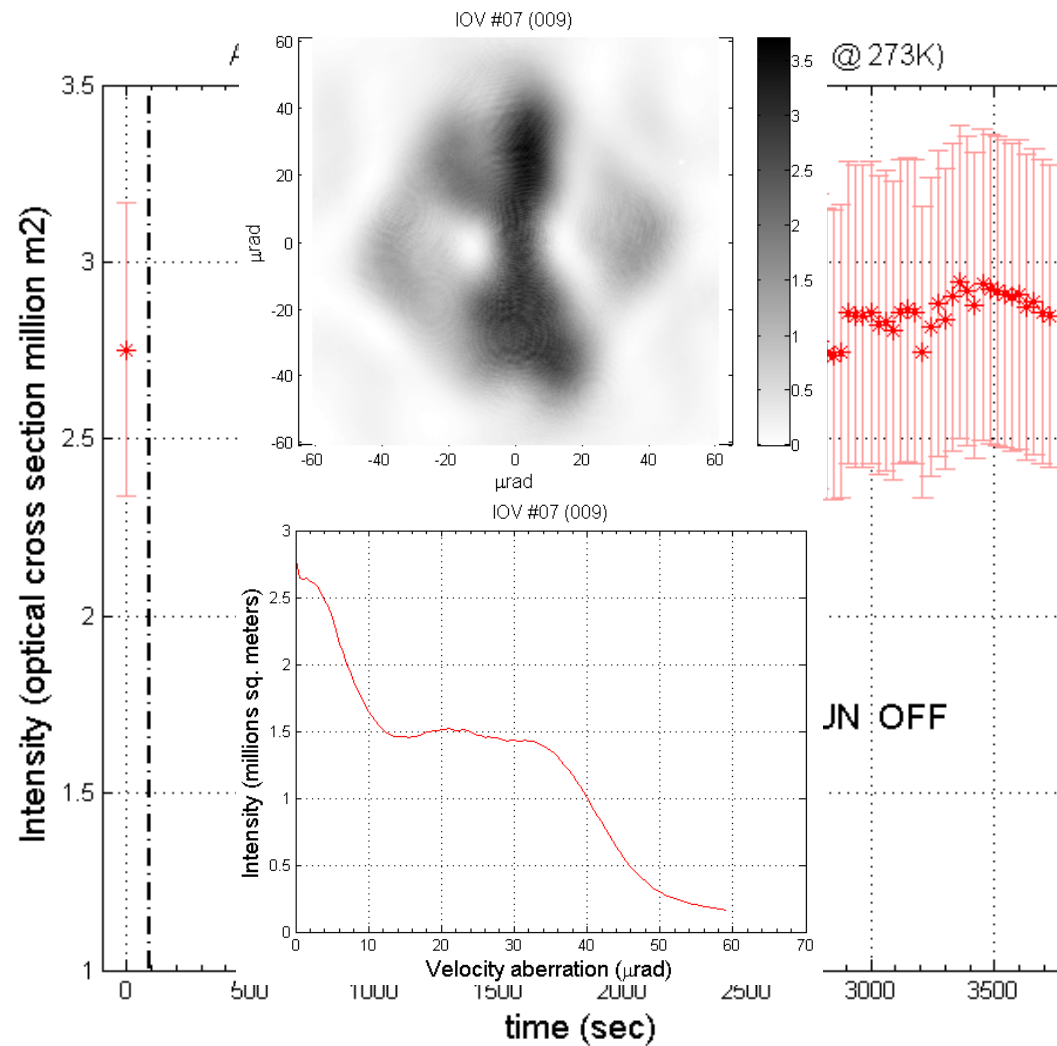
24 μrad intensity variation during SCF-Test



SCF-Test - Optical analysis

CCR 7 @ T = 0 ° C

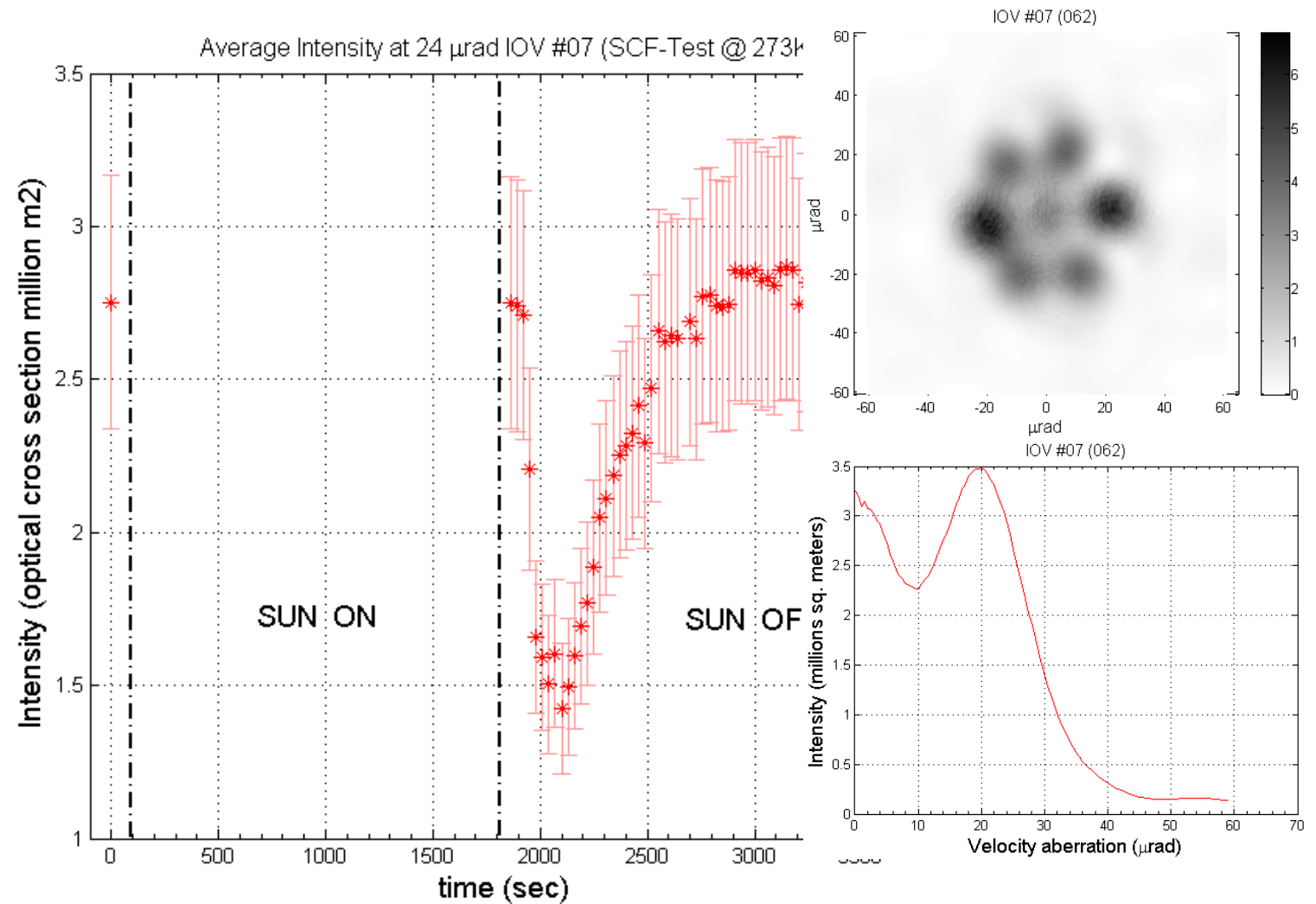
24 μrad intensity variation during SCF-Test



SCF-Test - Optical analysis

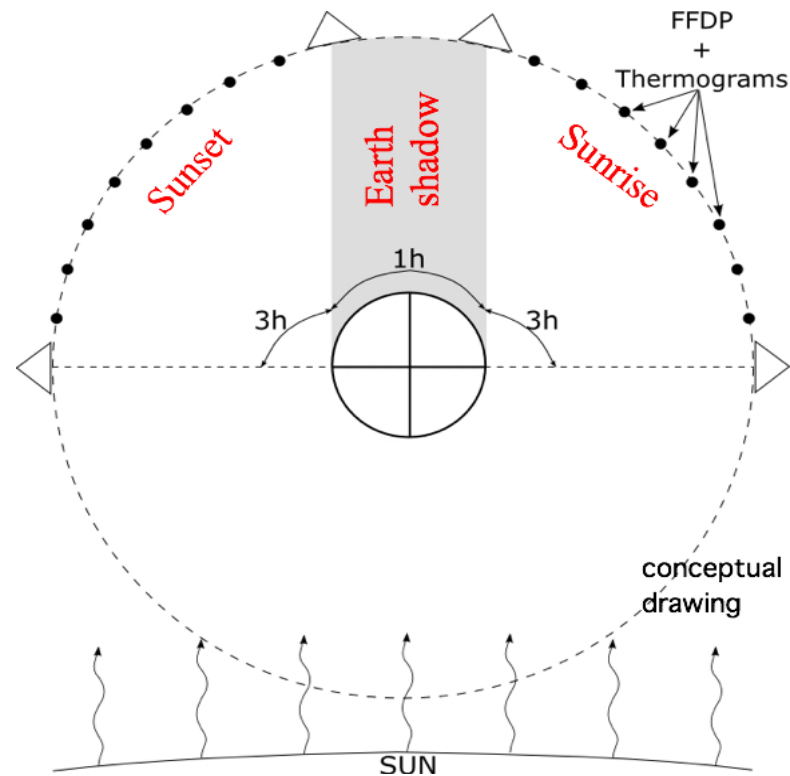
CCR 7 @ $T = 0^\circ \text{C}$

$24 \mu\text{rad}$ intensity variation during SCF-Test



Orbit Test

- Initial condition: payload to cold shield (-90°) and plate at steady state at -45°C .
- Sunrise (3h): 1FFDP+1IR every 20m.
- Earth Shadow (1h): 1IR every 30s, 1FFDP/min for first 15m, 1FFDP/2m for next 15m, 1FFDP/30m for last 30m.
- Sunset(3h): 1FFDP+1IR every 20m.



2 orbits:

- CCR1
- CCR7

Optical analysis of CCR1 orbit

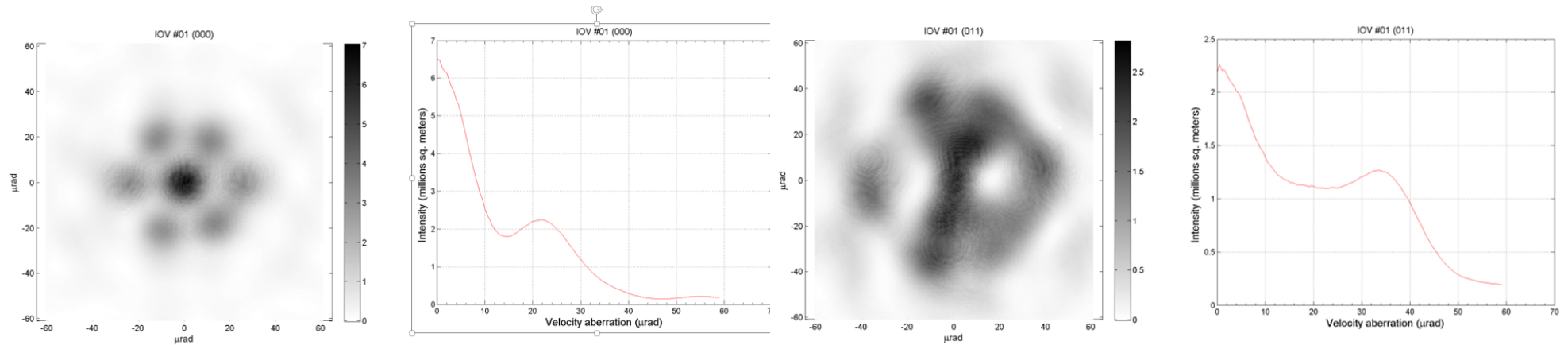


Figure 458 - Left: FFDP; right: average intensity versus velocity aberration of CCR #1 (000).

Figure 469 - Left: FFDP; right: average intensity versus velocity aberration of CCR #1 (011).

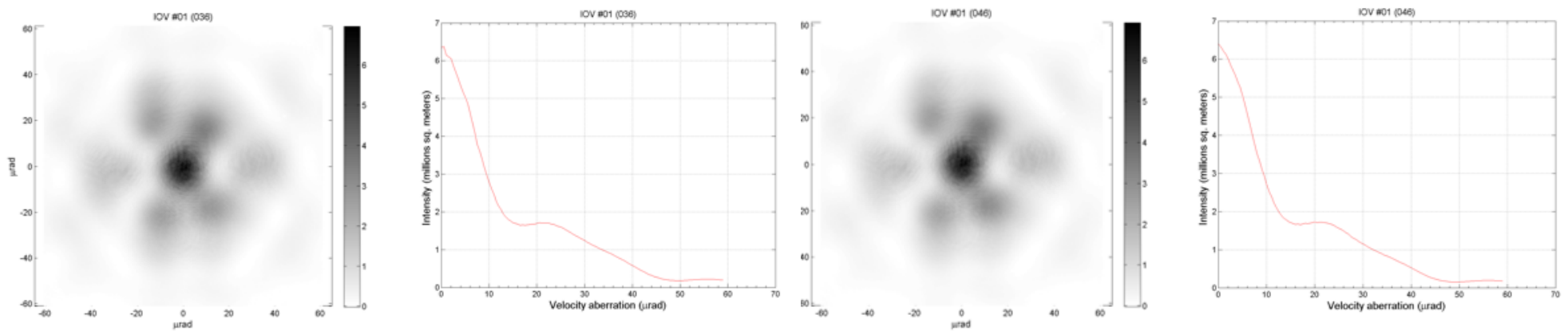
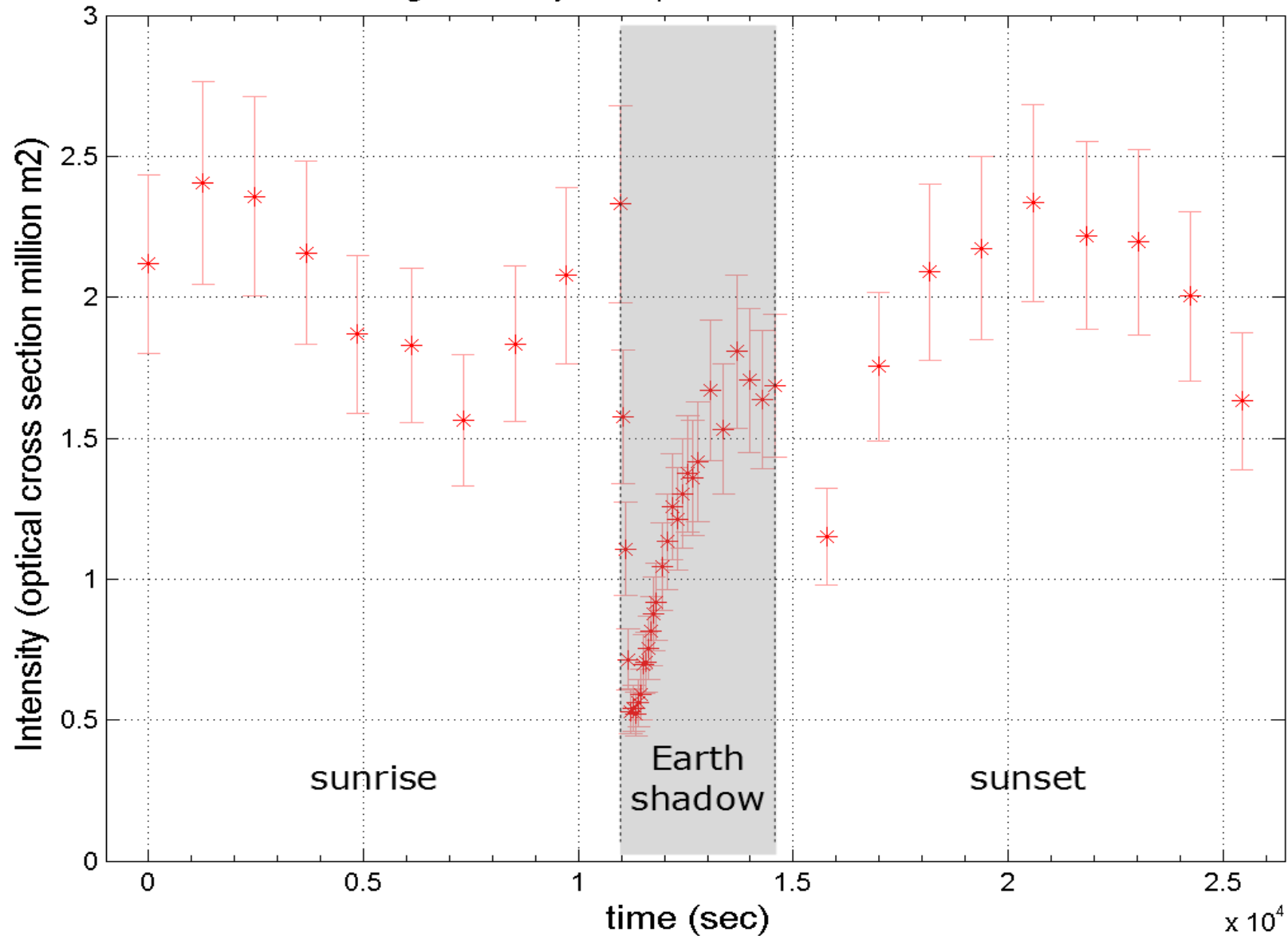


Figure 494 - Left: FFDP; right: average intensity versus velocity aberration of CCR #1 (036).

Figure 504 - Left: FFDP; right: average intensity versus velocity aberration of CCR #1 (046).

Optical analysis of CCR1 orbit

Average Intensity at 24 μ rad IOV #01 Orbit09112014



Optical analysis of CCR7 orbit

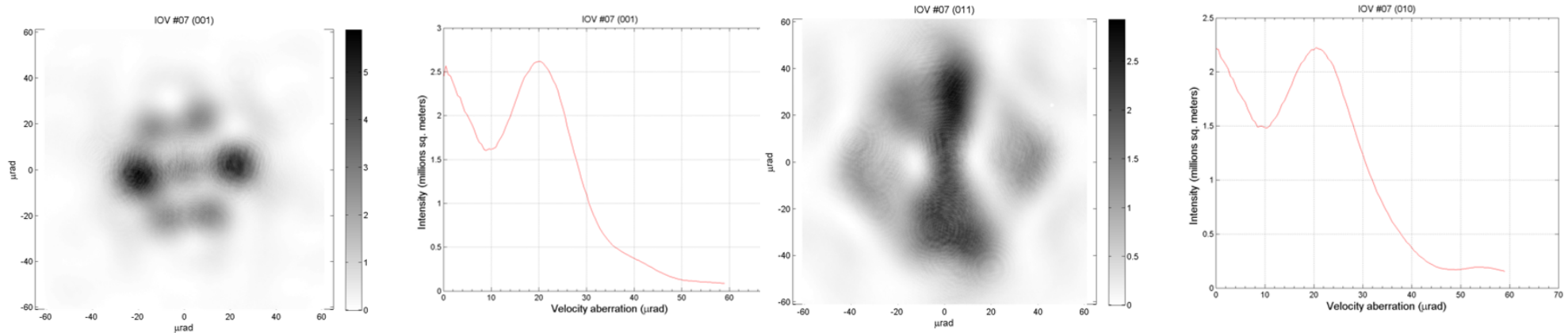


Figure 531 - Left: FFDP; right: average intensity versus velocity aberration of CCR #7 (001).

Figure 541 - Left: FFDP; right: average intensity versus velocity aberration of CCR #7 (011).

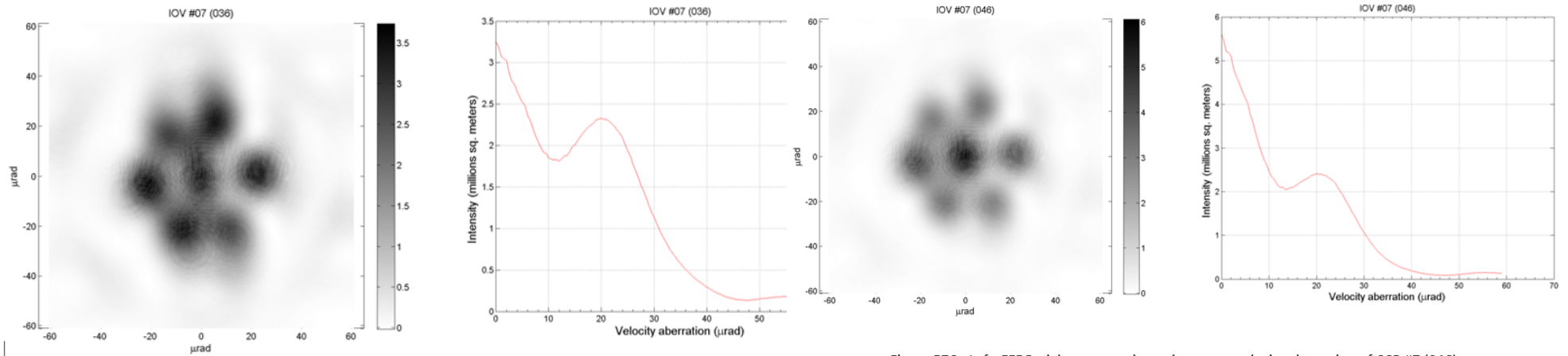
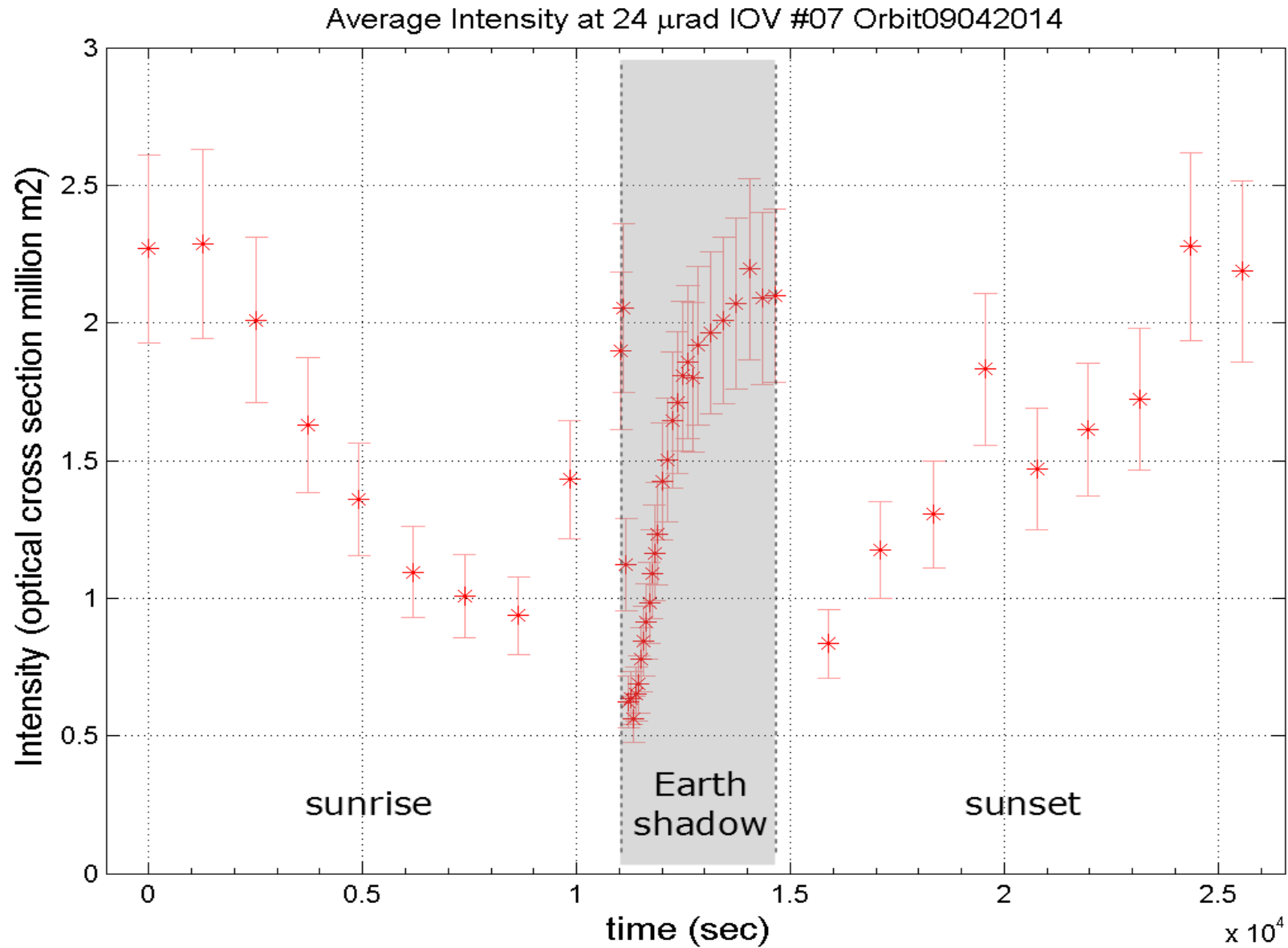


Figure 576 - Left: FFDP; right: average intensity versus velocity aberration of CCR #7 (046).

Optical analysis of CCR7 orbit



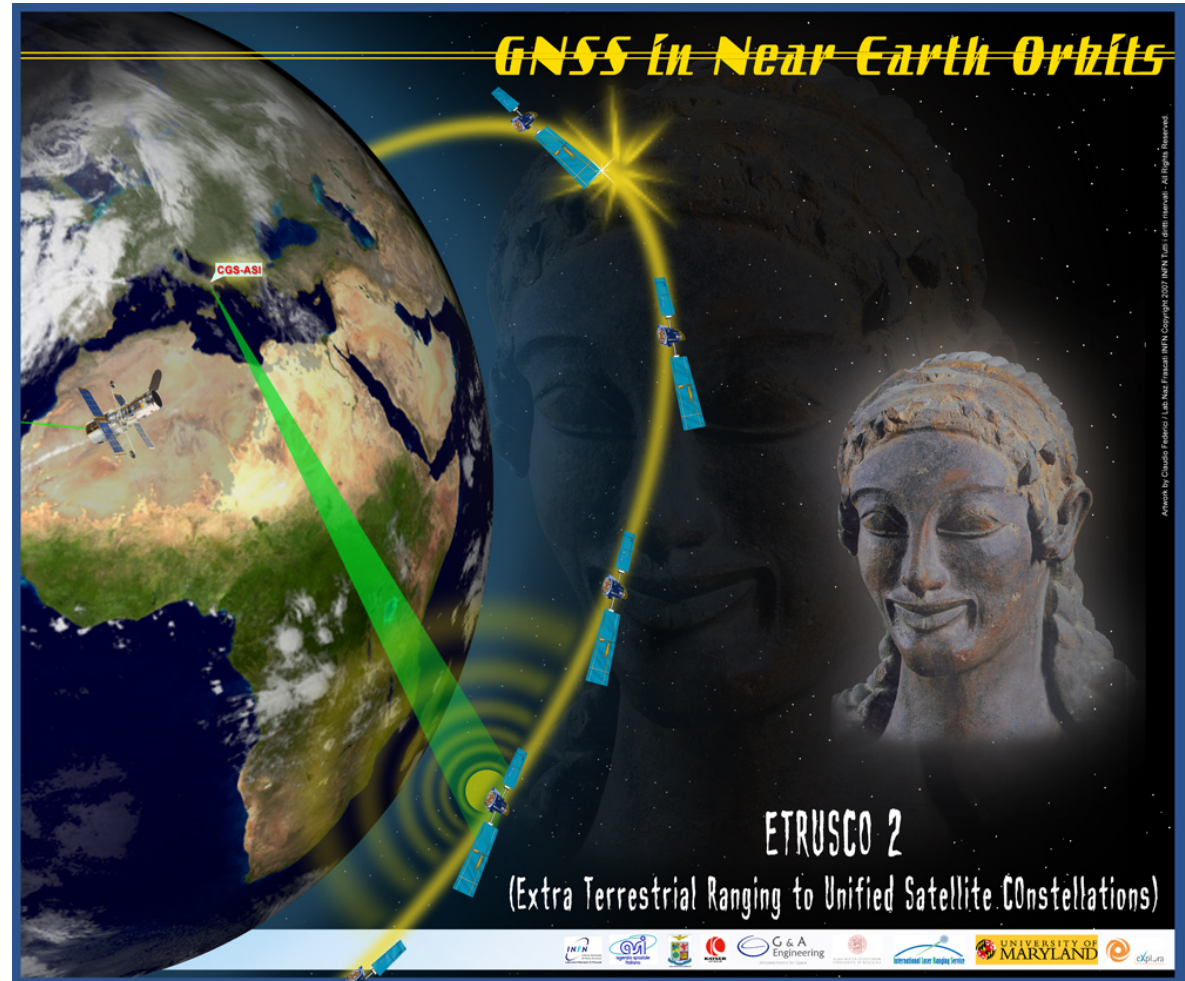
'Premiale' Project funded by Ministry of Research (MIUR).

Laser Ranging to Galileo

(ASI-INFN,
2015-16)

ETRUSCO-2
(ASI-INFN,
2010-15)

ETRUSCO
(INFN, 2006-09)



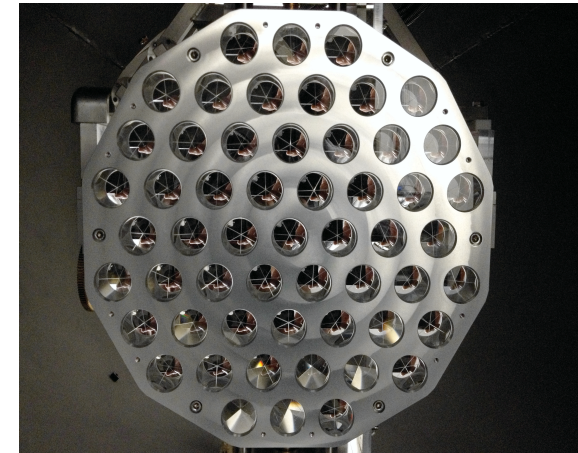
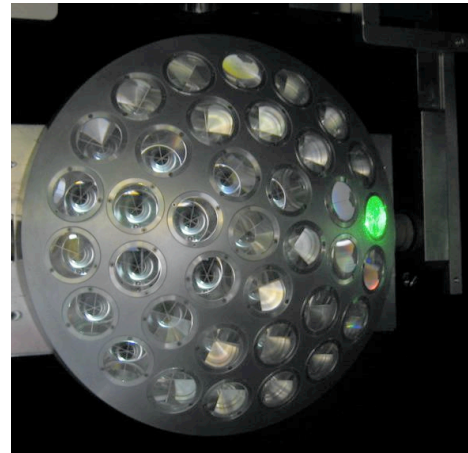
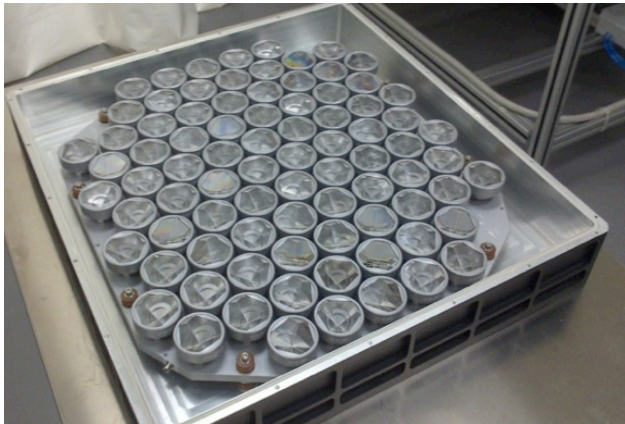
Laser Ranging to Galileo

Matera Laser Ranging Observatory.
Led by G. Bianco, PI of “Laser Ranging to Galileo” for ASI.
Telescope diameter = 1.5 m
SLR. LLR since 2010



Laser Ranging to Galileo

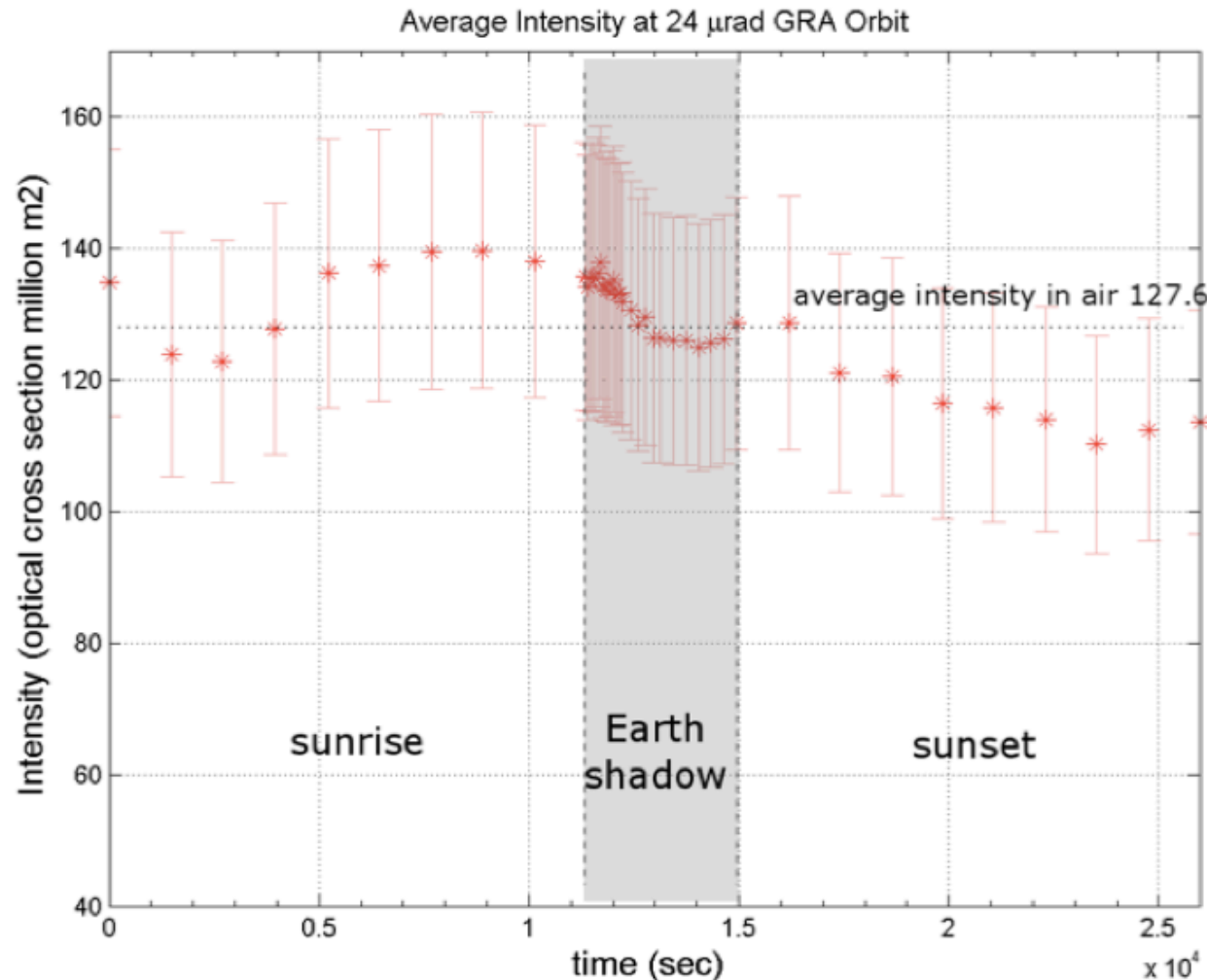
- ASI & INFN instrumentation upgrades (MLRO & SCF_Lab)
- ASI Laser ranging and SCF-Test of Galileo, GRA and LAGEOS

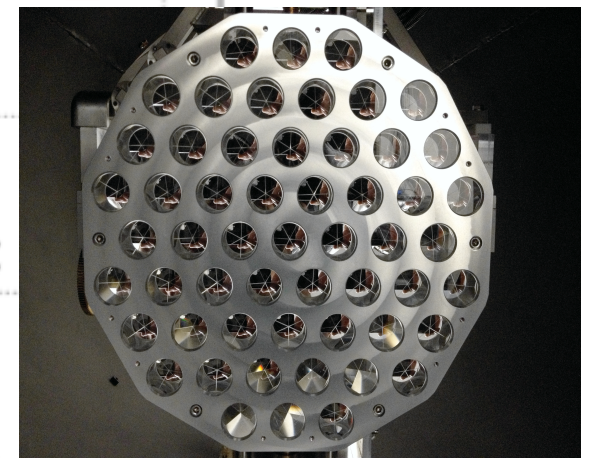
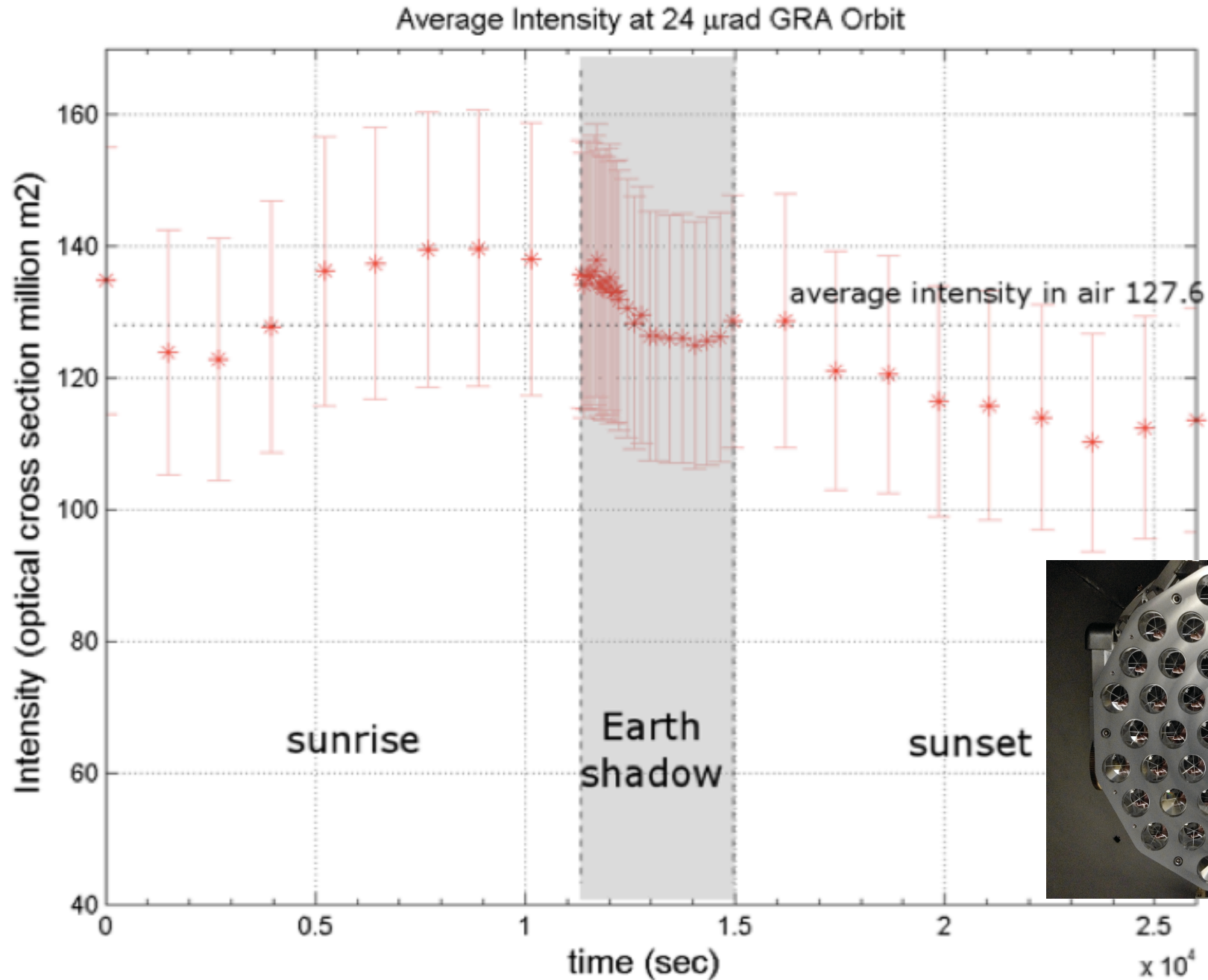


Macro-Activity 1 Year 1 and 2	Macro-Activ. 2 Year 1	Macro-Activ. 3 Year 1	Macro-Activity 4 Year 2	Macro-Activity 5 Year 2	Macro-Activity 6 Year 2	Macro-Activity 7 Year 2
MLRO-SCF_LAB Harmonization: Harmonization of MLRO and SCF_LAB upgrades and integration of the results of the upgraded MLRO and SCF_LAB (includes Management)	MLRO@CGS: Equipment Upgrade	SCF_LAB@LNF: Infrastructure Upgrade	Upgraded MLRO: Laser Ranging to LRAs onboard Galileo satellites	Upgraded SCF_LAB: Lab Characterization of Galileo LRA Flight Model (on loan to LNF from ESA)	Upgraded MLRO: Laser Ranging to LAGEOS	Upgraded SCF_LAB: Lab Characterization of LAGEOS Engineering Model (on loan to LNF from NASA)

LRA = Laser Retroreflector Array

- GRA (GNSS Retroreflector Array) by INFN-ASI: 3.5 kg, 400 mm diameter; lighter/smaller than Galileo IOV.
- No degradations within $\pm 15\%$ errors (note scale of plot).
- <http://www.inf.infn.it/esperimenti/etrusco/documents.html>.





APPLICABLE AND REFERENCE DOCUMENTS

AD1 GNSS laser retroreflector array optical performance requirements, ILRS - TECMMO/2012/318, Issue 1, 02/10/2012.

AD2 ESA Contract No. 4000108617/13/NL/PA - Thermo-optical vacuum testing of Galileo IOV laser retro-reflectors.

AD3 Technological challenges of SLR tracking of GNSS constellations, presented at the ILRS 2009 Technical Workshop, Metsovo (Greece).

AD4 CGI-NCRI, LRR Interface Control, Document GAL-CH-LRR-SUB-ICD-A-013, Issue 2, Revision 2, 16/02/2009.

AD5 Thermo-optical vacuum testing of Galileo IOV laser retro-reflectors of GALILEO IOV LRA project - EM LRA Detailed Design Report, Doc. LNF-GAL-DDR-001-1.

AD6 Thermo-optical vacuum testing of Galileo IOV laser retro-reflectors of GALILEO IOV LRA project - Engineering Model LRA SCF TEST PLAN, Doc. LNF-GAL-TP-001-1.

RD1 ECSS-E-ST-10-02C “Verification” (as replacement of ECSS-E-10 PART 2A mentioned on Appendix 3 of the Contract).

RD2 ECSS-E-ST-10-03C “Testing”.

RD3 ECSS-E-HB-10-02-A “Verification guidelines”.

RD4 ECSS-Q-20-07A “Quality assurance for test centers”.

Thanks!